Processor Extension Pak (PEP) and Debug Header Specification
Note the following details of the code protection feature on Microchip devices:

- Microchip products meet the specification contained in their particular Microchip Data Sheet.
- Microchip believes that its family of products is one of the most secure families of its kind on the market today, when used in the intended manner and under normal conditions.
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Microchip received ISO/TS-16949:2009 certification for its worldwide headquarters, design and wafer fabrication facilities in Chandler and Tempe, Arizona; Gresham, Oregon and design centers in California and India. The Company’s quality system processes and procedures are for its PIC® MCUs and dsPIC® DSCs, Keel® code hopping devices, Serial EEPROMs, microperipherals, nonvolatile memory and analog products. In addition, Microchip’s quality system for the design and manufacture of development systems is ISO 9001:2000 certified.
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Chapter 1. PEP and Debug Header Overview

NOTICE TO CUSTOMERS

All documentation becomes dated, and this manual is no exception. Microchip tools and documentation are constantly evolving to meet customer needs, so some actual dialogs and/or tool descriptions may differ from those in this document. Please refer to our web site (www.microchip.com) to obtain the latest documentation available.

Documents are identified with a “DS” number. This number is located on the bottom of each page, in front of the page number. The numbering convention for the DS number is “DSXXXXXA”, where “XXXXX” is the document number and “A” is the revision level of the document.

For the most up-to-date information on development tools, see the MPLAB X IDE online Help (Help menu).

This chapter contains the following:
- What is a Processor Extension Pak (PEP)?
- What is a Debug Header?
- Why Do I Need a Header to Debug?
- Debug Details
- Compare Debug Header and Device Features
- Support Information
- Debug Header Hardware Setup
- Debug Header Setup for MPLAB X IDE
- Additional Information

1.1 WHAT IS A PROCESSOR EXTENSION PAK (PEP)?

A Processor Extension Pak contains a debug header, adapter board, and stand-offs. A PEP is what you purchase when you want a debug header.

1.2 WHAT IS A DEBUG HEADER?

A debug header is a circuit board that allows an emulator or debugger to debug code for a specific device. A special version of the device (-ICE/-ICD) with on-board debug circuitry is located on the header. Connectors on the side of the header allow it to connect directly or through an adapter to the debug tool. Connectors on the bottom of the header allow it to connect directly or through a transition socket to a target board.
1.3 WHY DO I NEED A HEADER TO DEBUG?

Some PIC® microcontrollers (MCUs), particularly low-pin-count devices (with 20 pins or less), generally must use a header for debugging. This is done to free up I/O lines for your application and to make production parts more affordable. Optional headers are also available for high-pin-count devices (with 64 pins or higher).

Debugging requires a two-line connection (plus VDD, VSS and VPP) to communicate with the device. In a high-pin-count device, losing a few I/O lines is generally not a problem for most designs. But in a low-pin-count device, it can be a critical problem. Imagine having to do an 8-pin design where there are only 5 I/Os, having used up 2 I/Os just for debugging!

Headers are also used to save you money. In high-pin-count devices, adding debugging to the silicon can generally be done at little or no cost since the silicon is already fairly large. However, low-pin-count devices are low cost specifically because they use very little silicon. So, adding debugging circuitry on-board these parts would add significant cost since it would raise the amount of silicon used by a considerable percentage. The header places the cost for debugging up front and frees your production parts from the extra cost of an unused debug module.

Microchip also makes optional debug modules, usually for high-pin-count devices. The module is optional because you can still do basic debugging without a header, but if you use one, you get back I/O lines, and may also gain additional debugging features. Only certain devices can use an optional header, so see Chapter 3. “Optional Debug Headers”.

Microchip lists what header must be ordered to work with your device, if one is required. Simply consult Chapter 2. “Required Debug Headers”.

Note that in all cases, devices can be programmed “in circuit” (called ICSP™) with very few exceptions. Even devices without an internal debug feature can still be programmed by connecting the programming/debugging tool to the in-circuit programming lines. These devices simply cannot perform debugging without a header.

FIGURE 1-1: PRODUCTION DEVICE VS. HEADER DEVICE

[Diagram showing a comparison between a production device and a device on a debug header, with labels for VDD, VSS, ICD, NC, and ICSP connections.]
1.4 DEBUG DETAILS

Next generation in-circuit emulators (such as the MPLAB® REAL ICE™ in-circuit emulator) and in-circuit debuggers work with devices that have on-chip debug circuitry. Sometimes the actual production device will have this circuitry and sometimes a special version of this device is required or available for code debugging. This special version of the chip, with the suffix -ICE or -ICD, is mounted on a debug header (Figure 1-2).

**Note:** -ICE/-ICD devices are only used on the debug header; they are not sold separately.

---

**FIGURE 1-2: DEBUG OPTIONS**

<table>
<thead>
<tr>
<th>Production Device without On-Board Debug Circuitry</th>
<th>Production Device with On-Board Debug Circuitry</th>
</tr>
</thead>
<tbody>
<tr>
<td><img src="image1.png" alt="Diagram of Production Device without On-Board Debug Circuitry" /></td>
<td><img src="image2.png" alt="Diagram of Production Device with On-Board Debug Circuitry" /></td>
</tr>
</tbody>
</table>

No debug capability. Header required for debug.

Debug capability available. However, header can provide dedicated resources for debug.

---

**-ICE/-ICD Device**

- With On-board Debug Circuitry, Dedicated Debug Pins and (sometimes) Dedicated Debug Memory

- ![Diagram of -ICE/-ICD Device](image3.png)

**Debug Header**

- With additional circuitry to support debug functions.

- ![Diagram of Debug Header](image4.png)
To determine which device resources must be dedicated to debugging for either a device with on-board debug capability or the special -ICE/-ICD device, see the "Resources used by ..." section of the in-circuit emulator or in-circuit debugger online Help file.

Then, depending on the debug tool, different features of the special -ICE/-ICD device may be available. A summary is provided below. To determine actual features, see the debug header documentation for a specific device.

**TABLE 1-1: DEVICE FEATURES SUMMARY**

<table>
<thead>
<tr>
<th>Debug Tool</th>
<th>-ICE</th>
<th>-ICD</th>
</tr>
</thead>
<tbody>
<tr>
<td>In-Circuit Emulators</td>
<td>Basic Emulator Functions</td>
<td>Basic Debug Functions</td>
</tr>
<tr>
<td>In-Circuit Debuggers</td>
<td></td>
<td>Basic Debug Functions</td>
</tr>
</tbody>
</table>
1.5 COMPARE DEBUG HEADER AND DEVICE FEATURES

For some devices that have on-board debug capability, the optional header provides more debug features than the device itself. To determine if your device and optional header differ in their debug features, go to the Development Tool Selector (DTS) to look for your device:

1. In a web browser, go to: http://www.microchip.com/dtsapp/
2. Select your device from the “Select Product” list. Or, type the name of your device into the "Search" box and click Search. The name will appear at the top of the “Select Product” list, where you can select it.
3. Click on the tab “Emulators & Debuggers” to see debug features.

FIGURE 1-3: DTS DEVICE INFORMATION
1.6 SUPPORT INFORMATION

Debug headers require specific debug tools to operate with MPLAB X IDE. Acquire these before purchasing a debug header in a Processor Extension Pak (PEP). Available PEPs are listed in Chapter 2, “Required Debug Headers” and Chapter 3, “Optional Debug Headers”.

To continue setting up emulation header hardware, see Section 1.7 “Debug Header Hardware Setup”.

Contact Customer Support for issues with emulation headers.

1.6.1 Tools Support

Debug headers are supported on the following tools:

• PICkit™ 3 in-circuit debugger
• MPLAB® ICD 3 in-circuit debugger
• MPLAB® REAL ICE® in-circuit emulator

1.6.2 Customer Support

Users of Microchip products can receive assistance through several channels:

• Distributor or Representative
• Local Sales Office
• Field Application Engineer (FAE)
• Technical Support

Technical support is available through the web site at: http://support.microchip.com

Documentation errors or comments may be sent to: docerrors@microchip.com.
1.7 DEBUG HEADER HARDWARE SETUP

To set up your header, perform the following steps:

1. Check the debug header for any stickers and the header box for any paper inserts that may specify special operating instructions (Figure 1-4). Follow these instructions before doing anything else.

FIGURE 1-4: SPECIAL HEADER INSTRUCTIONS

2. Set any jumpers or switches on the header to determine device functionality or selection, as specified for that header. See the sections “Optional Debug Headers” or “Required Debug Headers” for information on how to set up individual headers.

3. Connect the header to your desired debug tool by consulting the tool documentation for connection options. An example connection is shown in Figure 1-5.

The special -ICE/-ICD device is mounted on the top of a header and its signals are routed to the emulator or debugger connector. These special device versions are labeled with the appropriate suffix (e.g., Device-ICE).

FIGURE 1-5: CONNECT HEADER TO DEBUG TOOL

4. Connect the header to the target board. On the bottom of the header is a socket that is used to connect to the target board. The header can be connected to the target board as follows:
   a) PDIP header socket to PDIP target socket with a stand-off (male-to-male) connector
   b) Header socket to plug on the target board
   c) Header socket to target socket with a transition socket (see the Transition Socket Specification, DS51194)

An example connection is shown in Figure 1-6.
The header socket will have the same pin count as your selected device. The -ICE/-ICD device on the top of the header usually has a larger pin count because it has additional pins that are dedicated to debug.

FIGURE 1-6: CONNECT HEADER TO TARGET

5. If using a debug tool that can power the target, power that tool now.
6. Power the target, if needed.
1.8 DEBUG HEADER SETUP FOR MPLAB X IDE

Follow these instructions to use the debug header:

1. Set up the debug header as specified in Section 1.7 “Debug Header Hardware Setup”.

2. Begin creating a project for a device supported by your debug header using the Projects wizard (File>New Project). See MPLAB X IDE documentation for more on Projects.

3. In one step of the wizard you will have an opportunity to specify the debug header product number (AC####

4. In another step you will specify the hardware (debug) tool to which your header is attached.

5. Once the wizard is complete, write code for your project.

6. Select Debug>Debug Project to run and debug your code.

Note: A debug header can only be used to debug (Debug menu), not to program (Run menu). See Section 1.9.1 “Programming Details”.

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1.9  ADDITIONAL INFORMATION

The following additional information is useful when using a Debug Header from a Processor Extension Pak.

1.9.1  Programming Details

The debug header is designed to be used with the in-circuit emulator or the in-circuit debugger selected as a debugger, not a programmer, in MPLAB X IDE. Any programming of the special -ICE/-ICD device on the header is for debug purposes and includes the debug executive. See your related debug tool documentation for details on using it as a debugger.

To program production (non-special) devices with your debug tool, use the Universal Programming Module (AC162049) or design a modular interface connector on the target. See the appropriate specification for connections. For the most up-to-date device programming specifications, see the Microchip website (www.microchip.com).

Also, production devices may be programmed with the following tools:

• MPLAB PM3 device programmer
• PICkit 3 development programmer
• MPLAB ICD 3 in-circuit debugger (select as a programmer)
• MPLAB REAL ICE in-circuit emulator (select as a programmer)

1.9.2  Calibration Bits

The calibration bits for the band gap and internal oscillator are always preserved to their factory settings.

1.9.3  Performance Issues

PIC MCUs do not support partial program memory erase. Therefore, users may experience slower performance than with other devices.

Also, see either the in-circuit emulator or the in-circuit debugger Help file for information on specific device limitations that may affect performance.
Chapter 2. Required Debug Headers

INTRODUCTION

Some devices have no built-in debug circuitry. Therefore, special -ICE/-ICD versions of these devices are required for debug tool operation.

Currently available debug headers and their associated -ICE/-ICD devices are shown below, sorted by supported device.

<table>
<thead>
<tr>
<th>Device Supported by Debug Header</th>
<th>Pin Count</th>
<th>PEP* Part Number</th>
<th>-ICE/-ICD Device on Debug Header</th>
<th>VDD Max</th>
</tr>
</thead>
<tbody>
<tr>
<td>PIC10F200/2/4/6</td>
<td>8/14</td>
<td>AC162059</td>
<td>PIC16F505-ICD</td>
<td>5.5V</td>
</tr>
<tr>
<td>PIC10F220/2</td>
<td>8/14</td>
<td>AC162070</td>
<td>PIC16F506-ICD</td>
<td>5.5V</td>
</tr>
<tr>
<td>PIC10F320/322</td>
<td>6/8</td>
<td>AC244045</td>
<td>PIC10F320-ICE</td>
<td>5.5V</td>
</tr>
<tr>
<td>PIC10LF320/322</td>
<td>6/8</td>
<td>AC244045</td>
<td>PIC10F320-ICE</td>
<td>3.6V</td>
</tr>
<tr>
<td>PIC12F505/509</td>
<td>8/14</td>
<td>AC162059</td>
<td>PIC16F505-ICD</td>
<td>5.5V</td>
</tr>
<tr>
<td>PIC12F510</td>
<td>8/14</td>
<td>AC162070</td>
<td>PIC16F506-ICD</td>
<td>5.5V</td>
</tr>
<tr>
<td>PIC12F519</td>
<td>8/14</td>
<td>AC162096</td>
<td>PIC16F526-ICD</td>
<td>5.5V</td>
</tr>
<tr>
<td>PIC12F609/HV609</td>
<td>28</td>
<td>AC162083</td>
<td>PIC16F616-ICD</td>
<td>5.5V</td>
</tr>
<tr>
<td>PIC12F615/HV615</td>
<td>28</td>
<td>AC162083</td>
<td>PIC16F616-ICD</td>
<td>5.5V</td>
</tr>
<tr>
<td>PIC12F617</td>
<td>28</td>
<td>AC162083</td>
<td>PIC16F616-ICD</td>
<td>5.5V</td>
</tr>
<tr>
<td>PIC12F629</td>
<td>8</td>
<td>AC162050</td>
<td>PIC12F675-ICD</td>
<td>5.5V</td>
</tr>
<tr>
<td>PIC12F635</td>
<td>14</td>
<td>AC162057</td>
<td>PIC16F636-ICD</td>
<td>5.5V</td>
</tr>
<tr>
<td>PIC12F675</td>
<td>8</td>
<td>AC162050</td>
<td>PIC12F675-ICD</td>
<td>5.5V</td>
</tr>
<tr>
<td>PIC12F683</td>
<td>8</td>
<td>AC162058</td>
<td>PIC12F683-ICD</td>
<td>5.5V</td>
</tr>
<tr>
<td>PIC12F1501(1)</td>
<td>8</td>
<td>AC244051</td>
<td>PIC16F1509-ICE</td>
<td>5.5V</td>
</tr>
<tr>
<td>PIC12LF1501(1)</td>
<td>8</td>
<td>AC244052</td>
<td>PIC16LF1509-ICE</td>
<td>3.6V</td>
</tr>
<tr>
<td>PIC16F505</td>
<td>8/14</td>
<td>AC162059</td>
<td>PIC16F505-ICD</td>
<td>5.5V</td>
</tr>
<tr>
<td>PIC16F506</td>
<td>8/14</td>
<td>AC162070</td>
<td>PIC16F506-ICD</td>
<td>5.5V</td>
</tr>
<tr>
<td>PIC16F526</td>
<td>8/14</td>
<td>AC162096</td>
<td>PIC16F526-ICD</td>
<td>5.5V</td>
</tr>
<tr>
<td>PIC16F527</td>
<td>20</td>
<td>AC244061</td>
<td>PIC16F527-ICD</td>
<td>5.5V</td>
</tr>
<tr>
<td>PIC16F570</td>
<td>28</td>
<td>AC244062</td>
<td>PIC16F570-ICD</td>
<td>5.5V</td>
</tr>
<tr>
<td>PIC16F610/HV610</td>
<td>14/16</td>
<td>AC162083</td>
<td>PIC16F616-ICD</td>
<td>5.5V</td>
</tr>
<tr>
<td>PIC16F615/HV616</td>
<td>14/16</td>
<td>AC162083</td>
<td>PIC16F616-ICD</td>
<td>5.5V</td>
</tr>
<tr>
<td>PIC16F627A/628A</td>
<td>18</td>
<td>AC162053</td>
<td>PIC16F648A-ICD</td>
<td>5.5V</td>
</tr>
<tr>
<td>PIC16F630</td>
<td>14</td>
<td>AC162052</td>
<td>PIC16F676-ICD</td>
<td>5.5V</td>
</tr>
<tr>
<td>PIC16F631</td>
<td>20</td>
<td>AC162061</td>
<td>PIC16F690-ICD</td>
<td>5.5V</td>
</tr>
<tr>
<td>PIC16F636</td>
<td>14</td>
<td>AC162057</td>
<td>PIC16F636-ICD</td>
<td>5.5V</td>
</tr>
<tr>
<td>PIC16F638(3)</td>
<td>20</td>
<td>AC162066</td>
<td>PIC16F636-ICD</td>
<td>5.5V</td>
</tr>
</tbody>
</table>

* PEP = Processor Extension Pak.

Note 1: Header optional for other devices, but required for this device.

Note 2: VDDCORE Max

Note 3: Dual die
Header Identification

The AC number is used for ordering the Processor Extension Pak, which contains the debug header. However, this number is not on the header, as the board may be used for multiple headers by inserting various -ICE/-ICD devices. To identify these headers, use the following information.

<table>
<thead>
<tr>
<th>AC Number</th>
<th>-ICE/-ICD Device</th>
<th>Board Assembly Number</th>
</tr>
</thead>
<tbody>
<tr>
<td>AC162050</td>
<td>PIC12F675-ICD</td>
<td>02-01662</td>
</tr>
<tr>
<td>AC162058</td>
<td>PIC12F683-ICD</td>
<td></td>
</tr>
</tbody>
</table>

Header Setup and Operation

For these headers, device peripherals need to be selected by setting jumper J1 to the appropriate position. For AC162050, this will have the effect of selecting the device.

<table>
<thead>
<tr>
<th>AC Number</th>
<th>Jumper J1</th>
<th>Function</th>
<th>Device Selected</th>
</tr>
</thead>
<tbody>
<tr>
<td>AC162050</td>
<td>2-3</td>
<td>A/D Disabled</td>
<td>PIC12F629</td>
</tr>
<tr>
<td></td>
<td>1-2</td>
<td>A/D Enabled</td>
<td>PIC12F675</td>
</tr>
<tr>
<td>AC162058</td>
<td>1-2</td>
<td>A/D Enabled</td>
<td>PIC12F683</td>
</tr>
</tbody>
</table>
Header Limitations

Sometimes a header device (-ICE/-ICD) has operational issues or errata. To determine if a device on a header has limitations, see your hardware tool documentation.

Header Dimensions

The figure below lists the dimensions for the debug header. Dimensions are design values in inches.

If the length and/or width of the debug header is too large a footprint for the target board, consider using stand-offs, transition sockets or other extenders in the header connection socket to raise the header above the target.

FIGURE 2-1: DIMENSIONS – AC162050, AC162058

6-pin Modular Connector
See Appendix B, "Debug Header Connections" for details.

Target Pin 1 is located on bottom side of header.

Dimensions are in inches
Header Identification

The AC number is used for ordering the Processor Extension Pak, which contains the debug header. However, this number is not on the header, as the board may be used for multiple headers by inserting various -ICE/-ICD devices. To identify these headers, use the following information.

<table>
<thead>
<tr>
<th>AC Number</th>
<th>-ICE/-ICD Device</th>
<th>Board Assembly Number</th>
</tr>
</thead>
<tbody>
<tr>
<td>AC162052</td>
<td>PIC16F676-ICD</td>
<td>02-01686</td>
</tr>
<tr>
<td>AC162055</td>
<td>PIC16F684-ICD</td>
<td></td>
</tr>
<tr>
<td>AC162056</td>
<td>PIC16F688-ICD</td>
<td></td>
</tr>
<tr>
<td>AC162057</td>
<td>PIC16F636-ICD</td>
<td></td>
</tr>
</tbody>
</table>

Header Setup and Operation

For these headers, device peripherals need to be selected by setting jumper J1 to the appropriate position. For AC162052 and AC162057, this will have the effect of selecting the device.

<table>
<thead>
<tr>
<th>AC Number</th>
<th>Jumper J1</th>
<th>Function</th>
<th>Device Selected</th>
</tr>
</thead>
<tbody>
<tr>
<td>AC162052</td>
<td>2-3</td>
<td>A/D Disabled</td>
<td>PIC16F630</td>
</tr>
<tr>
<td></td>
<td>1-2</td>
<td>A/D Enabled</td>
<td>PIC16F676</td>
</tr>
<tr>
<td>AC162055</td>
<td>Don’t care</td>
<td>N/A</td>
<td>PIC16F684</td>
</tr>
<tr>
<td>AC162056</td>
<td>Don’t care</td>
<td>N/A</td>
<td>PIC16F688</td>
</tr>
<tr>
<td>AC162057</td>
<td>2-3</td>
<td>PORTC, Comparator 2 Disabled</td>
<td>PIC12F635</td>
</tr>
<tr>
<td></td>
<td>1-2</td>
<td>PORTC, Comparator 2 Enabled</td>
<td>PIC16F636</td>
</tr>
</tbody>
</table>

Header Limitations

Sometimes a header device (-ICE/-ICD) has operational issues or errata. To determine if a device on a header has limitations, see your hardware tool documentation.
Header Dimensions

The figure below lists the dimensions for the debug header. Dimensions are design values in inches.

If the length and/or width of the debug header is too large a footprint for the target board, consider using stand-offs, transition sockets or other extenders in the header connection socket to raise the header above the target.

FIGURE 2-2: DIMENSIONS – AC162052, AC162055, AC162056, AC162057

Dimensions are in inches

Target Pin 1 is located on bottom side of header.

6-pin Modular Connector
See Appendix B. “Debug Header Connections” for details.

-ICE Device

Dimensions are in inches
PEP and Debug Header Specification

AC162053, AC162054

Header Identification

The AC number is used for ordering the Processor Extension Pak, which contains the debug header. However, this number is not on the header, as the board may be used for multiple headers by inserting different -ICE/-ICD devices. To identify these headers, use the following information.

<table>
<thead>
<tr>
<th>AC Number</th>
<th>-ICE/-ICD Device</th>
<th>Board Assembly Number</th>
</tr>
</thead>
<tbody>
<tr>
<td>AC162053</td>
<td>PIC16F648A-ICD</td>
<td>02-01695</td>
</tr>
<tr>
<td>AC162054</td>
<td>PIC16F716-ICD</td>
<td></td>
</tr>
</tbody>
</table>

Header Setup and Operation – AC162053

For these headers, there are no jumpers/switches. The device with the most program memory is always selected.

If PIC16F627A or PIC16F628A devices are selected for development in MPLAB X IDE, the warning "Invalid target device ID" may be received in the build window. Ignore this warning. The reason for the warning is that the PIC16F648A-ICD device supports PIC16F648A, PIC16F627A and PIC16F628A, but only reports the device ID for the PIC16F648A.

Header Setup and Operation – AC162054

This header supports one device (PIC16F716) so there are no jumpers or switches.

Header Limitations

Sometimes a header device (-ICE/-ICD) has operational issues or errata. To determine if a device on a header has limitations, see your hardware tool documentation.
Header Dimensions

The figure below lists the dimensions for the debug header. Dimensions are design values in inches.

If the length and/or width of the debug header is too large a footprint for the target board, consider using stand-offs, transition sockets or other extenders in the header connection socket to raise the header above the target.

FIGURE 2-3: DIMENSIONS – AC162053, AC162054

6-pin Modular Connector
See Appendix B. "Debug Header Connections" for details.
AC162059, AC162070, AC162096

Header Identification
The AC number is used for ordering the Processor Extension Pak, which contains the debug header. However, this number is not on the header, as the board may be used for multiple headers by inserting different -ICE/-ICD devices. To identify these headers, use the following information.

<table>
<thead>
<tr>
<th>AC Number</th>
<th>-ICE/-ICD Device</th>
<th>Board Assembly Number</th>
</tr>
</thead>
<tbody>
<tr>
<td>AC162059</td>
<td>PIC16F505-ICD</td>
<td>02-01803</td>
</tr>
<tr>
<td>AC162070</td>
<td>PIC16F506-ICD</td>
<td></td>
</tr>
<tr>
<td>AC162096</td>
<td>PIC16F526-ICD</td>
<td></td>
</tr>
</tbody>
</table>

Header Setup and Operation
The -ICD devices on these headers are specifically designed to select a device without the use of additional jumpers or switches.

These headers support 8- and 14-pin devices (see Figure 2-4.) For the AC162059 and AC162070, there is an 8-pin and a 14-pin connector. For the AC162096, there is only a 14-pin connector. (The 8-pin connector is not populated.) Use the 14-pin connector for 8-pin devices, but make sure device pin 1 is placed at the 14-pin connector pin 1.

Header Limitations
Sometimes a header device (-ICE/-ICD) has operational issues or errata. To determine if a device on a header has limitations, see your hardware tool documentation.
Header Dimensions

The figure below lists the dimensions for the debug header. Dimensions are design values in inches.

If the length and/or width of the debug header is too large a footprint for the target board, consider using stand-offs, transition sockets or other extenders in the header connection socket to raise the header above the target.

**FIGURE 2-4: DIMENSIONS – AC162059, AC162070, AC162096**

- 14-Pin Target Pin is located on bottom side of header.
- 8-Pin Target Pin 1 is located on bottom side of header.

6-pin Modular Connector
See Appendix B. "Debug Header Connections" for details.
Header Identification

The AC number is used for ordering the Processor Extension Pak, which contains the debug header. However, this number is not on the header, as the board may be used for multiple headers by inserting different -ICE/-ICD devices. To identify this header, use the following information.

<table>
<thead>
<tr>
<th>AC Number</th>
<th>-ICE/-ICD Device</th>
<th>Board Assembly Number</th>
</tr>
</thead>
<tbody>
<tr>
<td>AC162060</td>
<td>PIC16F785-ICD</td>
<td>02-01820</td>
</tr>
</tbody>
</table>

Header Setup and Operation

For the PIC16F785 20-pin header, connect the jumper J2 to enable the shunt regulator.

<table>
<thead>
<tr>
<th>Device</th>
<th>Device Type</th>
<th>Jumper J2</th>
<th>Function</th>
</tr>
</thead>
<tbody>
<tr>
<td>PIC16F785</td>
<td>F</td>
<td>1-2</td>
<td>Disable shunt regulator</td>
</tr>
<tr>
<td>PIC16HV785</td>
<td>HV</td>
<td>2-3</td>
<td>Enable shunt regulator</td>
</tr>
</tbody>
</table>

Header Limitations

Sometimes a header device (-ICE/-ICD) has operational issues or errata. To determine if a device on a header has limitations, see your hardware tool documentation.
Header Dimensions

The figure below lists the dimensions for the debug header. Dimensions are design values in inches.

If the length and/or width of the debug header is too large a footprint for the target board, consider using stand-offs, transition sockets or other extenders in the header connection socket to raise the header above the target.

FIGURE 2-5: DIMENSIONS – AC162060

Target Pin 1 is located on bottom side of header.

6-pin Modular Connector
See Appendix B. “Debug Header Connections” for details.

Dimensions are in inches
Header Identification

The AC number is used for ordering the Processor Extension Pak, which contains the debug header. However, this number is not on the header, as the board may be used for multiple headers by inserting different -ICE/-ICD devices. To identify this header, use the following information.

<table>
<thead>
<tr>
<th>AC Number</th>
<th>-ICE/-ICD Device</th>
<th>Board Assembly Number</th>
</tr>
</thead>
<tbody>
<tr>
<td>AC162061</td>
<td>PIC16F690-ICD</td>
<td>02-01835</td>
</tr>
</tbody>
</table>

Header Setup and Operation

For the PIC16F690 20-pin header, you will need to set the S1 switches (Figure 2-6) to enable peripherals and choose devices (Table 2).

**TABLE 2: S1 SWITCH DEVICE SELECTION**

<table>
<thead>
<tr>
<th>Device</th>
<th>1 ECCP</th>
<th>2 SSP</th>
<th>3 USART</th>
<th>4 4k PFM</th>
<th>5 ADC</th>
</tr>
</thead>
<tbody>
<tr>
<td>PIC16F631</td>
<td>0</td>
<td>0</td>
<td>0</td>
<td>0*</td>
<td>0</td>
</tr>
<tr>
<td>PIC16F677</td>
<td>0</td>
<td>1</td>
<td>0</td>
<td>0**</td>
<td>1</td>
</tr>
<tr>
<td>PIC16F685</td>
<td>1</td>
<td>0</td>
<td>0</td>
<td>1</td>
<td>1</td>
</tr>
<tr>
<td>PIC16F687</td>
<td>0</td>
<td>1</td>
<td>1</td>
<td>0**</td>
<td>1</td>
</tr>
<tr>
<td>PIC16F689</td>
<td>0</td>
<td>1</td>
<td>1</td>
<td>1</td>
<td>1</td>
</tr>
<tr>
<td>PIC16F690</td>
<td>1</td>
<td>1</td>
<td>1</td>
<td>1</td>
<td>1</td>
</tr>
</tbody>
</table>

Legend: 1 = Enabled  0 = Disabled  * = 1k PFM ** = 2k PFM

Header Limitations

Sometimes a header device (-ICE/-ICD) has operational issues or errata. To determine if a device on a header has limitations, see your hardware tool documentation.
Header Dimensions

The figure below lists the dimensions for the debug header. Dimensions are design values in inches.

If the length and/or width of the debug header is too large a footprint for the target board, consider using stand-offs, transition sockets or other extenders in the header connection socket to raise the header above the target.

FIGURE 2-7: DIMENSIONS – AC162061

Dimensions are in inches

Target Pin 1 is located on bottom side of header.

6-pin Modular Connector
See Appendix B, "Debug Header Connections" for details.

Dimensions are in inches
Header Identification

The AC number is used for ordering the Processor Extension Pak, which contains the debug header. However, this number is not on the header, as the board may be used for multiple headers by inserting different -ICE/-ICD devices. To identify this header, use the following information.

<table>
<thead>
<tr>
<th>AC Number</th>
<th>-ICE/-ICD Device</th>
<th>Board Assembly Number</th>
</tr>
</thead>
<tbody>
<tr>
<td>AC162066</td>
<td>PIC16F636-ICD</td>
<td>02-01832</td>
</tr>
</tbody>
</table>

Header Setup and Operation

For the PIC16F639 20-pin header, connect the jumper J3 as specified below.

<table>
<thead>
<tr>
<th>Tool</th>
<th>Jumper J3</th>
<th>Function</th>
</tr>
</thead>
<tbody>
<tr>
<td>N/A</td>
<td>1-2</td>
<td>Run/program as production device</td>
</tr>
<tr>
<td>In-circuit debuggers, next generation in-circuit emulators</td>
<td>2-3</td>
<td>Run/program as debug device</td>
</tr>
</tbody>
</table>

Header Limitations

Sometimes a header device (-ICE/-ICD) has operational issues or errata. To determine if a device on a header has limitations, see your hardware tool documentation.
Header Dimensions

The figure below lists the dimensions for the debug header. Dimensions are design values in inches.

If the length and/or width of the debug header is too large a footprint for the target board, consider using stand-offs, transition sockets or other extenders in the header connection socket to raise the header above the target.

FIGURE 2-8: DIMENSIONS – AC162066

6-pin Modular Connector
See Appendix B. “Debug Header Connections” for details.

Target Pin 1 is located on bottom side of header.
Header Identification

The AC number is used for ordering the Processor Extension Pak, which contains the debug header. However, this number is not on the header, as the board may be used for multiple headers by inserting different -ICE/-ICD devices. To identify this header, use the following information.

<table>
<thead>
<tr>
<th>AC Number</th>
<th>-ICE/-ICD Device</th>
<th>Board Assembly Number</th>
</tr>
</thead>
<tbody>
<tr>
<td>AC162083</td>
<td>PIC16F616-ICD</td>
<td>02-01976</td>
</tr>
</tbody>
</table>

Header Setup and Operation

Test points are available on this header to check the following: Ground (TP1), VDD (TP2), ICD Clock (TP3), ICD Data (TP4) and ICD MCLR/VPP (TP5).

TABLE 3: ROTARY SWITCH SETTINGS

<table>
<thead>
<tr>
<th>Switch Position</th>
<th>Device</th>
<th>Switch Position</th>
<th>Device</th>
</tr>
</thead>
<tbody>
<tr>
<td>0</td>
<td>PIC12HV609</td>
<td>8</td>
<td>PIC12F609</td>
</tr>
<tr>
<td>1</td>
<td>PIC12HV615</td>
<td>9</td>
<td>PIC12F615</td>
</tr>
<tr>
<td>2</td>
<td>Reserved HV</td>
<td>A</td>
<td>PIC12F617</td>
</tr>
<tr>
<td>3</td>
<td>PIC16HV610</td>
<td>B</td>
<td>PIC16F610</td>
</tr>
<tr>
<td>4</td>
<td>PIC16HV616</td>
<td>C</td>
<td>PIC16F616</td>
</tr>
<tr>
<td>5</td>
<td>Reserved HV</td>
<td>D</td>
<td>Reserved F</td>
</tr>
<tr>
<td>6</td>
<td>Reserved HV</td>
<td>E</td>
<td>Reserved F</td>
</tr>
<tr>
<td>7</td>
<td>Reserved HV</td>
<td>F</td>
<td>Reserved F</td>
</tr>
</tbody>
</table>

Also, see the AC162083 Insert (DS51693).

POTENTIAL ISSUES

HV device selected instead of F device

If you inadvertently select a shunt regulator (HV) device and attempt to use it in a target board designed for a non-shunt regulator (F) device, the shunt may draw excessive current due to the lack of current-limiting circuitry on the target board and damage the device mounted on the header.

F device selected instead of HV device

If you inadvertently select a non-shunt regulator (F) device and attempt to use it in a target board designed for a shunt regulator (HV) device, the device may draw excessive current due to the higher voltage used on a target board designed for HV devices and damage the device mounted on the header.
HV devices cannot be powered from debug tool
Do not select in MPLAB X IDE to power the target (debug header) from the debug tool (if it supports powering the target) when using shunt regulator (HV) devices since this will also cause the shunt to draw excessive current.

DETERMINING DAMAGE
A damaged header will cause MPLAB X IDE to report a device ID of 0. However, there are other issues that can cause the device ID to report as 0. Consult your debug tool documentation on troubleshooting to identify the problem. If you believe you have a damaged header, contact Microchip technical support at http://support.microchip.com.

Header Limitations
Sometimes a header device (-ICE/-ICD) has operational issues or errata. To determine if a device on a header has limitations, see your hardware tool documentation.

Header Dimensions
The figure below lists the dimensions for the debug header. Dimensions are design values in inches.

If the length and/or width of the debug header is too large a footprint for the target board, consider using stand-offs, transition sockets or other extenders in the header connection socket to raise the header above the target.

**FIGURE 2-9: DIMENSIONS – AC162083**

- 6-pin Modular Connector
  See Appendix B. “Debug Header Connections” for details.

- Target Pin 1 is located on bottom side of header.
  Use for both 14- and 8-pin device alignment.

- Dimensions are in inches

- Dimensions are in inches
AC244023, AC244024

Header Identification
The AC number is used for ordering the Processor Extension Pak, which contains the debug header. However, this number is not on the header, as the board may be used for multiple headers by inserting different -ICE/-ICD devices. To identify these headers, use the following information.

<table>
<thead>
<tr>
<th>AC Number</th>
<th>-ICE/-ICD Device</th>
<th>Board Assembly Number</th>
</tr>
</thead>
<tbody>
<tr>
<td>AC244023</td>
<td>PIC18F14K50-ICE</td>
<td>02-02031</td>
</tr>
<tr>
<td>AC244024</td>
<td>PIC18LF14K50-ICE</td>
<td></td>
</tr>
</tbody>
</table>

Header Setup and Operation
For these headers, there are no jumpers/switches. MPLAB X IDE will use its selected device to choose the correct device to emulate.

Header Limitations
Sometimes a header device (-ICE/-ICD) has operational issues or errata. To determine if a device on a header has limitations, see your hardware tool documentation.
Header Dimensions

The figure below lists the dimensions for the debug header. Dimensions are design values in inches.

If the length and/or width of the debug header is too large a footprint for the target board, consider using stand-offs, transition sockets or other extenders in the header connection socket to raise the header above the target.

FIGURE 2-10: DIMENSIONS – AC244023, AC224024

Target Pin 1 is located on bottom side of header.

8-pin SIL Connector (0.100 pin spacing)
See Appendix B, “Debug Header Connections” for details.

Dimensions are in inches

-ICE Device
Header Identification

The AC number is used for ordering the Processor Extension Pak, which contains the debug header. However, this number is not on the header, as the board may be used for multiple headers by inserting different -ICE/-ICD devices. To identify this header, use the following information.

<table>
<thead>
<tr>
<th>AC Number</th>
<th>-ICE/-ICD Device</th>
<th>Board Assembly Number</th>
</tr>
</thead>
<tbody>
<tr>
<td>AC244028</td>
<td>PIC24F16KA102-ICE</td>
<td>02-02107</td>
</tr>
</tbody>
</table>

Header Setup and Operation

For this header, set up jumpers J2 and J3 as specified below.

<table>
<thead>
<tr>
<th>Jumper</th>
<th>Setting</th>
<th>Function</th>
</tr>
</thead>
<tbody>
<tr>
<td>J2</td>
<td>Open</td>
<td>Disable weak ICE/MCLR pull-up resistor</td>
</tr>
<tr>
<td></td>
<td>Short</td>
<td>Enable weak ICE/MCLR pull-up resistor</td>
</tr>
<tr>
<td>J3</td>
<td>Open</td>
<td>Disable power LED indicator</td>
</tr>
<tr>
<td></td>
<td>Short</td>
<td>Enable power LED indicator</td>
</tr>
</tbody>
</table>

Header Limitations

Sometimes a header device (-ICE/-ICD) has operational issues or errata. To determine if a device on a header has limitations, see your hardware tool documentation.
Header Dimensions

The figure below lists the dimensions for the debug header. Dimensions are design values in inches.

If the length and/or width of the debug header is too large a footprint for the target board, consider using stand-offs, transition sockets or other extenders in the header connection socket to raise the header above the target.

**FIGURE 2-11: DIMENSIONS - AC244028**

- 14-Pin Target Pin 1 is located on bottom side of header.
- 6-pin Modular Connector
  See Appendix B. "Debug Header Connections" for details.
- 20-Pin Target Pin 1 is located on bottom side of header.
- 28-Pin Target Pin 1 is located on bottom side of header.
- Optional SPI trace
- 2-Pin right angle header to be installed here.
  (Digi-Key P/N A32702-02-ND)
- 6-pin Modular Connector
  See Appendix B. "Debug Header Connections" for details.
- -ICE Device

Dimensions are in inches

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Header Identification

The AC number is used for ordering the Processor Extension Pak, which contains the debug header. However, this number is not on the header, as the board may be used for multiple headers by inserting different -ICE/-ICD devices. To identify this header, use the following information.

<table>
<thead>
<tr>
<th>AC Number</th>
<th>-ICE/-ICD Device</th>
<th>Board Assembly Number</th>
</tr>
</thead>
<tbody>
<tr>
<td>AC244045</td>
<td>PIC10F320-ICE</td>
<td>02-02255</td>
</tr>
</tbody>
</table>

Header Setup and Operation

Because the -ICE chip is based on the PIC10F320 device, the ICE device memory will be greater than the actual chip for the PIC10F322 device.

Header Limitations

Sometimes a header device (-ICE/-ICD) has operational issues or errata. To determine if a device on a header has limitations, see your hardware tool documentation.
Header Dimensions

The figure below lists the dimensions for the debug header. Dimensions are design values in inches.

If the length and/or width of the debug header is too large a footprint for the target board, consider using stand-offs, transition sockets or other extenders in the header connection socket to raise the header above the target.

FIGURE 2-12: DIMENSIONS - AC244045

Target Pin 1 is located on bottom side of header.

6-pin Modular Connector
See Appendix B. "Debug Header Connections" for details.

Dimensions are in inches

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AC244051, AC244052, AC244061

Header Identification

The AC number is used for ordering the Processor Extension Pak, which contains the debug header. However, this number is not on the header, as the board may be used for multiple headers by inserting different -ICE/-ICD devices. To identify these headers, use the following information.

<table>
<thead>
<tr>
<th>AC Number</th>
<th>-ICE/-ICD Device</th>
<th>Board Assembly Number</th>
</tr>
</thead>
<tbody>
<tr>
<td>AC244051</td>
<td>PIC16F1509-ICE</td>
<td>02-02208</td>
</tr>
<tr>
<td>AC244052</td>
<td>PIC16LF1509-ICE</td>
<td></td>
</tr>
<tr>
<td>AC244061</td>
<td>PIC16F527-ICD</td>
<td></td>
</tr>
</tbody>
</table>

Header Setup and Operation

For these headers, there are no jumpers/switches. MPLAB X IDE will use its selected device to choose the correct device to emulate.

These headers support 8-, 14- and 20-pin devices. For 8- and 14-pin devices, make sure device pin 1 is placed at the 20-pin connector pin 1.

Header Limitations

Sometimes a header device (-ICE/-ICD) has operational issues or errata. To determine if a device on a header has limitations, see your hardware tool documentation.
Header Dimensions

The figure below lists the dimensions for the debug headers. Dimensions are design values in inches.

If the length and/or width of the debug header is too large a footprint for the target board, consider using stand-offs, transition sockets or other extenders in the header connection socket to raise the header above the target.

FIGURE 2-13: DIMENSIONS - AC244051, AC244052, AC244061

8-pin SIL Connector (0.100 pin spacing)
See Appendix B. "Debug Header Connections" for details.

Target Pin 1 is located on bottom side of header.

Dimensions are in inches
Header Identification

The AC number is used for ordering the Processor Extension Pak, which contains the debug header. However, this number is not on the header, as the board may be used for multiple headers by inserting different -ICE/-ICD devices. To identify these headers, use the following information.

<table>
<thead>
<tr>
<th>AC Number</th>
<th>-ICE/-ICD Device</th>
<th>Board Assembly Number</th>
</tr>
</thead>
<tbody>
<tr>
<td>AC244062</td>
<td>PIC16F570-ICD</td>
<td>02-10229</td>
</tr>
</tbody>
</table>

Header Setup and Operation

For these headers, there are no jumpers/switches. MPLAB X IDE will use its selected device to choose the correct device to emulate.

Header Limitations

Sometimes a header device (-ICE/-ICD) has operational issues or errata. To determine if a device on a header has limitations, see your hardware tool documentation.
Header Dimensions

The figure below lists the dimensions for the debug headers. Dimensions are design values in inches.

If the length and/or width of the debug header is too large a footprint for the target board, consider using stand-offs, transition sockets or other extenders in the header connection socket to raise the header above the target.

FIGURE 2-14: DIMENSIONS - AC244062

6-pin SIL Connector
(0.100 pin spacing)
See Appendix B. "Debug Header Connections" for details.

Target Pin 1 is located on bottom side of header.

Dimensions are in inches

0.203

0.275

0.150

1.600

1.800

0.410 Typical

0.110 Typical

0.062 Typical Board Thickness

0.165 Typical

Assembly No.: 82-12328

Dimensions are in inches
Chapter 3. Optional Debug Headers

INTRODUCTION

Devices that have built-in debug circuitry do not require a header to use debug tools. However, some pins and memory must be used to support the debug function. Special -ICE/-ICD versions offering additional pins, memory and emulator functions can be used to provide superior emulating/debugging capabilities.

Currently available debug headers and their associated -ICE/-ICD devices are shown below, sorted by supported device.

**TABLE 1: OPTIONAL DEBUG HEADERS - PIC12/16 DEVICES**

<table>
<thead>
<tr>
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<th>Pin Count</th>
<th>PEP* Part Number</th>
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<th>VDD Max</th>
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* PEP = Processor Extension Pak.

**Note 1:** Header required for other devices, but optional for this device.

**Note 2:** VDDCORE Max
### TABLE 1: OPTIONAL DEBUG HEADERS - PIC12/16 DEVICES (CON’T)

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<th>Device Supported by Debug Header</th>
<th>Pin Count</th>
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<th>-ICE/-ICD Device on Debug Header</th>
<th>Vdd Max</th>
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* PEP = Processor Extension Pak.

**Note 1:** Header required for other devices, but optional for this device.

**Note 2:** VDDCORE Max
**TABLE 2: OPTIONAL DEBUG HEADERS - PIC18 DEVICE**

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<th>Vdd Max</th>
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* PEP = Processor Extension Pak.

**Note 1:** Header required for other devices, but optional for this device.

**Note 2:** VDDCORE Max
### TABLE 2: OPTIONAL DEBUG HEADERS - PIC18 DEVICE (CON’T)

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<th>Pin Count</th>
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<th>Vdd Max</th>
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* PEP = Processor Extension Pak.

**Note 1:** Header required for other devices, but optional for this device.

**Note 2:** VddCORE Max
# TABLE 3: OPTIONAL DEBUG HEADERS - PIC24 DEVICE

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<th>Pin Count</th>
<th>PEP* Part Number</th>
<th>-ICE/-ICD Device on Debug Header</th>
<th>VDD Max</th>
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<td>PIC24F16KA102-ICE</td>
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</table>

* PEP = Processor Extension Pak.

**Note 1:** Header required for other devices, but optional for this device.

**Note 2:** VDDCORE Max
Header Identification

The AC number is used for ordering the Processor Extension Pak, which contains the debug header. However, this number is not on the header, as the board may be used for multiple headers by inserting different -ICE/-ICD devices. To identify these headers, use the following information.

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<th>-ICE/-ICD Device</th>
<th>Board Assembly Number</th>
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<tr>
<td>AC162079</td>
<td>PIC18F85J90-ICE</td>
<td></td>
</tr>
<tr>
<td>AC162087</td>
<td>PIC18F87J50-ICE</td>
<td></td>
</tr>
<tr>
<td>AC162091</td>
<td>PIC18F87J11-ICE</td>
<td></td>
</tr>
</tbody>
</table>

Header Setup and Operation – AC162062

For this header, there are no jumpers/switches. MPLAB X IDE will use its selected device to choose the correct device to emulate.

Test points are available on this header to check the following: VDD, VDDCORE and ground.

CAUTION

Header damage. This header cannot be plugged directly into the PICDEM™ HPC Explorer Board! Device damage will result.

The PICDEM™ HPC Explorer Board is 5V, whereas the ICD device on the header is 3.6V max. Therefore, modification to the demo board is necessary before the header can be used.

1. Switch S3 should be set to ICE.
2. Jumper J2 must be connected as shown in Figure 3-1 to modify the operating voltage. See demo board documentation for more information.

FIGURE 3-1: DEMO BOARD J2 CONNECTIONS

| +5V ADJ VIN |
| J2 |

For V = 3.3V:
R = 1.18 kΩ (1%)

Header Setup and Operation – AC162079, AC162087, AC162091

For these headers, there are no jumpers/switches. MPLAB X IDE will use its selected device to choose the correct device to emulate.

Test points are available on this header to check the following: VDD, VDDCORE and ground.
Optional Debug Headers

Header Limitations
Sometimes a header device (-ICE/-ICD) has operational issues or errata. To determine if a device on a header has limitations, see your hardware tool documentation.

Header Dimensions
The figure below lists the dimensions for the debug header. Dimensions are design values in inches.

If the length and/or width of the debug header is too large a footprint for the target board, consider using stand-offs, transition sockets or other extenders in the header connection socket to raise the header above the target.

FIGURE 3-2: DIMENSIONS – AC162062, AC162079, AC162087, AC162091

6-pin Modular Connector
See Appendix B. “Debug Header Connections” for details.
AC162064

Header Identification

The AC number is used for ordering the Processor Extension Pak, which contains the debug header. However, this number is not on the header, as the board may be used for multiple headers by inserting different -ICE/-ICD devices. To identify this header, use the following information.

<table>
<thead>
<tr>
<th>AC Number</th>
<th>-ICE/-ICD Device</th>
<th>Board Assembly Number</th>
</tr>
</thead>
<tbody>
<tr>
<td>AC162064</td>
<td>PIC18F97J60-ICE</td>
<td>02-01853</td>
</tr>
</tbody>
</table>

Header Setup and Operation

For this header, there are no jumpers/switches. MPLAB X IDE will use its selected device to choose the correct device to emulate.

Test points are available on this header to check the following: VDD, VDDCORE and ground.

Header Limitations

Sometimes a header device (-ICE/-ICD) has operational issues or errata. To determine if a device on a header has limitations, see your hardware tool documentation.
Header Dimensions

The figure below lists the dimensions for the debug header. Dimensions are design values in inches.

If the length and/or width of the debug header is too large a footprint for the target board, consider using stand-offs, transition sockets or other extenders in the header connection socket to raise the header above the target.

FIGURE 3-3: DIMENSIONS – AC162064

6-pin Modular Connector
See Appendix B. “Debug Header Connections” for details.
Header Identification

The AC number is used for ordering the Processor Extension Pak, which contains the debug header. However, this number is not on the header, as the board may be used for multiple headers by inserting different -ICE/-ICD devices. To identify these headers, use the following information.

<table>
<thead>
<tr>
<th>AC Number</th>
<th>-ICE/-ICD Device</th>
<th>Board Assembly Number</th>
</tr>
</thead>
<tbody>
<tr>
<td>AC162065</td>
<td>PIC24FJ128GA010-ICE</td>
<td>02-01856</td>
</tr>
<tr>
<td>AC244022</td>
<td></td>
<td>02-01985</td>
</tr>
</tbody>
</table>

Header Setup and Operation

For this header, there are no jumpers/switches. MPLAB X IDE will use its selected device to choose the correct device to emulate.

Test points are available on this header to check the following: VDD, VDDCORE and ground.

Header Limitations

Sometimes a header device (-ICE/-ICD) has operational issues or errata. To determine if a device on a header has limitations, see your hardware tool documentation.

Header Dimensions

The following figures list the dimensions for the debug headers. Dimensions are design values in inches.

For this device family, header AC162065 will be sold until depleted. Then, only header AC244022 will remain as a Performance Pak.

If the length and/or width of the debug header is too large a footprint for the target board, consider using stand-offs, transition sockets or other extenders in the header connection socket to raise the header above the target.
Target Pin 1 is located on bottom side of header.

6-pin Modular Connector
See Appendix B. "Debug Header Connections" for details.

Dimensions are in inches
Target Pin 1 is located on bottom side of header.

8-pin SIL Connector
(0.100 pin spacing)
See Appendix B. "Debug Header Connections" for details.

Dimensions are in inches
AC162067, AC162074

Header Identification

The AC number is used for ordering the Processor Extension Pak, which contains the debug header. However, this number is not on the header, as the board may be used for multiple headers by inserting different -ICE/-ICD devices. To identify these headers, use the following information.

<table>
<thead>
<tr>
<th>AC Number</th>
<th>-ICE/-ICD Device</th>
<th>Board Assembly Number</th>
</tr>
</thead>
<tbody>
<tr>
<td>AC162067</td>
<td>PIC18F45J10-ICE</td>
<td>02-01854</td>
</tr>
<tr>
<td>AC162074</td>
<td></td>
<td>02-01929</td>
</tr>
</tbody>
</table>

Header Setup and Operation

For these headers, connect jumpers J2 and J3 to select between the LF and F versions of devices.

<table>
<thead>
<tr>
<th>Device</th>
<th>Device Type</th>
<th>Jumper J2</th>
<th>Jumper J3</th>
<th>Function</th>
</tr>
</thead>
<tbody>
<tr>
<td>PIC18LFXXJ10</td>
<td>LF</td>
<td>1-2</td>
<td>1-2</td>
<td>Disable voltage regulator*</td>
</tr>
<tr>
<td>PIC18FXXJ10</td>
<td>F</td>
<td>2-3</td>
<td>2-3</td>
<td>Enable voltage regulator</td>
</tr>
</tbody>
</table>

* VDDCORE must be supplied externally.

Header Limitations

Sometimes a header device (-ICE/-ICD) has operational issues or errata. To determine if a device on a header has limitations, see your hardware tool documentation.

Header Dimensions

The figures below list the dimensions for the debug headers. Dimensions are design values in inches.

If the length and/or width of the debug header is too large a footprint for the target board, consider using stand-offs, transition sockets or other extenders in the header connection socket to raise the header above the target.
FIGURE 3-6: DIMENSIONS (28/40-PIN) – AC162067

6-pin Modular Connector
See Appendix B, "Debug Header Connections" for details.

Dimensions are in inches
Target Pin 1 is located on bottom side of header.

Dimensions are in inches

6-pin Modular Connector
See Appendix B. "Debug Header Connections" for details.
Header Identification

The AC number is used for ordering the Processor Extension Pak, which contains the debug header. However, this number is not on the header, as the board may be used for multiple headers by inserting different -ICE/-ICD devices. To identify this header, use the following information.

<table>
<thead>
<tr>
<th>AC Number</th>
<th>-ICE/-ICD Device</th>
<th>Board Assembly Number</th>
</tr>
</thead>
<tbody>
<tr>
<td>AC162078</td>
<td>PIC18F1330-ICD</td>
<td>02-01896</td>
</tr>
</tbody>
</table>

Header Setup and Operation

This debug header can be used with the following targets:

- **Customer Target Board for PIC18F1230/1330 devices**
  - The target board should have an 18-pin DIP socket to connect to the 18-pin DIP socket on the debug header.
- **PICDEM MC motor control demo board**
  - Use the 28-pin DIP socket on both boards to mount the debug header onto the PICDEM MC board.
- **PICDEM MC LV motor control demo board**
  - Use the 28-pin DIP socket on both boards to mount the debug header onto the PICDEM MC LV board.

The following sections detail the configuration of the jumpers on the debug header for use with the above mentioned boards.

**CUSTOMER TARGET BOARD**

The default configuration is to remove all jumpers.

S1 is not populated and should not be used.

After the debug header is set up, do the following:

1. Connect the header to the target board.
2. Power the target board. You should see the red LED on the debug header turn on.
3. Connect the debug tool to the debug header.
4. Use MPLAB X IDE and the debug tool to develop your application.

**PICDEM MC/MC LV MOTOR CONTROL DEMO BOARDS**

To run a BLDC motor on the PICDEM MC board or PICDEM MC LV board using the supplied firmware, use the following jumper setup:

<table>
<thead>
<tr>
<th>Jumper</th>
<th>Jumper Setting</th>
<th>Jumper</th>
<th>Jumper Setting</th>
</tr>
</thead>
<tbody>
<tr>
<td>J1</td>
<td>2-3</td>
<td>JP1</td>
<td>Open</td>
</tr>
<tr>
<td>J2</td>
<td>2-3</td>
<td>JP2</td>
<td>Open</td>
</tr>
<tr>
<td>J3</td>
<td>2-3</td>
<td>JP3</td>
<td>Open</td>
</tr>
<tr>
<td>J5</td>
<td>2-3</td>
<td></td>
<td></td>
</tr>
<tr>
<td>J6</td>
<td>1-2</td>
<td></td>
<td></td>
</tr>
<tr>
<td>J7</td>
<td>1-2</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

S1 is not populated and should not be used.
After the debug header is set up, perform the following steps:

1. Connect the header to the PICDEM MC/MC LV target board.
2. Power the target board. You should see the red LED on the debug header turn on.
3. Connect the debug tool to the debug header.
4. Program the part with the demo code.
5. Run the program.
6. Press and release switch S2 on the target board to toggle the direction of the motor's rotation.
7. Press and release switch S1 on the target board to toggle between running and stopping the motor.
8. If the motor stops while reversing from a high speed, there could be an overcurrent condition detected by the system. Reset the system to run the program again.

Header Limitations

Sometimes a header device (-ICE/-ICD) has operational issues or errata. To determine if a device on a header has limitations, see your hardware tool documentation.
Header Dimensions

The figure below lists the dimensions for the debug header. Dimensions are design values in inches.

If the length and/or width of the debug header is too large a footprint for the target board, consider using stand-offs, transition sockets or other extenders in the header connection socket to raise the header above the target.

FIGURE 3-8: DIMENSIONS – AC162078

Dimensions are in inches
AC162088, AC162094

Header Identification

The AC number is used for ordering the Processor Extension Pak, which contains the debug header. However, this number is not on the header, as the board may be used for multiple headers by inserting different -ICE/-ICD devices. To identify these headers, use the following information.

<table>
<thead>
<tr>
<th>AC Number</th>
<th>-ICE/-ICD Device</th>
<th>Board Assembly Number</th>
</tr>
</thead>
<tbody>
<tr>
<td>AC162088</td>
<td>PIC24FJ64GA004-ICE</td>
<td>02-01979</td>
</tr>
<tr>
<td>AC162094</td>
<td></td>
<td>02-01982</td>
</tr>
</tbody>
</table>

Header Setup and Operation

Both 28-pin and 44-pin device headers have jumpers related to the enabling or disabling of the on-chip 2.5 volt voltage regulator. Please see the section entitled “On-Chip Voltage Regulator” in the dsPIC33F Family Reference Manual (DS70165) for more details.

<table>
<thead>
<tr>
<th>Jumper J2</th>
<th>Function</th>
</tr>
</thead>
<tbody>
<tr>
<td>1-2</td>
<td>Disable voltage regulator</td>
</tr>
<tr>
<td>2-3</td>
<td>Enable voltage regulator</td>
</tr>
<tr>
<td>No connection</td>
<td>DISVREG controlled by target</td>
</tr>
</tbody>
</table>

Test points are available on this header to check the following:

<table>
<thead>
<tr>
<th>Test Point</th>
<th>Color</th>
<th>Signal</th>
<th>Test Point</th>
<th>Color</th>
<th>Signal</th>
</tr>
</thead>
<tbody>
<tr>
<td>TP1</td>
<td>Black</td>
<td>Ground</td>
<td>TP5</td>
<td>White</td>
<td>DISVREG</td>
</tr>
<tr>
<td>TP2</td>
<td>Red</td>
<td>VDD</td>
<td>TP6</td>
<td>White</td>
<td>PGC</td>
</tr>
<tr>
<td>TP3</td>
<td>Black</td>
<td>AVSS</td>
<td>TP7</td>
<td>White</td>
<td>PGD</td>
</tr>
<tr>
<td>TP4</td>
<td>Red</td>
<td>AVDD</td>
<td>TP8</td>
<td>Yellow</td>
<td>ICRST</td>
</tr>
</tbody>
</table>

Header Limitations

Sometimes a header device (-ICE/-ICD) has operational issues or errata. To determine whether a device on a header has limitations, see your hardware tool documentation.

Header Dimensions

The following figures list the dimensions for the debug headers. Dimensions are design values in inches.

If the length and/or width of the debug header is too large a footprint for the target board, consider using stand-offs, transition sockets or other extenders in the header connection socket to raise the header above the target.
FIGURE 3-9: DIMENSIONS (28 PIN) – AC162088

6-pin Modular Connector
See Appendix B. “Debug Header Connections” for details.

Target Pin 1 is located on bottom side of header.

Dimensions are in inches

Top

2.450

0.700

1.600

Side

0.560 Typical

0.062 Typical

0.165 Typical
Target Pin 1 is located on bottom side of header.

Dimensions are in inches

- Top: 2.400, 1.600, 0.550, 0.400
- Side: 0.062 Typical, 0.560 Typical, 0.335 Typical
- 6-pin Modular Connector

See Appendix B, "Debug Header Connections" for details.

FIGURE 3-10:  DIMENSIONS (44 PIN) – AC162094
AC244026, AC244027

Header Identification

The AC number is used for ordering the Processor Extension Pak, which contains the debug header. However, this number is not on the header, as the board may be used for multiple headers by inserting different -ICE/-ICD devices. To identify these headers, use the following information.

<table>
<thead>
<tr>
<th>AC Number</th>
<th>-ICE/-ICD Device</th>
<th>Board Assembly Number</th>
</tr>
</thead>
<tbody>
<tr>
<td>AC244026</td>
<td>PIC16F727-ICE</td>
<td>02-02105</td>
</tr>
<tr>
<td>AC244027</td>
<td>PIC16LF727-ICE</td>
<td></td>
</tr>
</tbody>
</table>

Header Setup and Operation

This Processor Extension Pak provides extra debugging capability that is not available on the production devices, including the following:

- 3 Address/Data breakpoints (1 Address only breakpoint on production devices)
- Data capture (Real Time Data Streaming)
- No user Flash resources needed for debugging
- No user RAM resources needed for debugging
- No user pins required

This header has jumpers available for MCLR pull-up and power LED control.

<table>
<thead>
<tr>
<th>Jumper</th>
<th>Setting</th>
<th>Function</th>
</tr>
</thead>
<tbody>
<tr>
<td>J2</td>
<td>Open</td>
<td>Disable weak ICE MCLR pull-up resistor.</td>
</tr>
<tr>
<td></td>
<td>Short</td>
<td>Enable weak ICE MCLR pull-up resistor. This option keeps the target program running even after the tool has been disconnected from the header, i.e., the pin will not float high.</td>
</tr>
<tr>
<td>J3</td>
<td>Open</td>
<td>Disable power LED indicator. This option saves power.</td>
</tr>
<tr>
<td></td>
<td>Short</td>
<td>Enable power LED indicator.</td>
</tr>
</tbody>
</table>

AC244026 HEADER

Additionally, this header has jumpers related to the LDO voltage regulator. Depending on the device pin used for this function, you would use either J4 (RA0), J5 (RA5) or J6 (RA6) for Vcap selection. For details on the voltage regulator, see the PIC16F72X/PIC16LF72X Data Sheet (DS41341).

<table>
<thead>
<tr>
<th>Jumper</th>
<th>Setting</th>
<th>Function</th>
</tr>
</thead>
<tbody>
<tr>
<td>J4, J5, or J6</td>
<td>Open</td>
<td>Use only target capacitance for Vcap. This is the standard configuration.</td>
</tr>
<tr>
<td></td>
<td>Short</td>
<td>Use both on-board and target capacitance for Vcap. This option is to provide extra margin for the voltage regulator stability/regulation in cases where there is a long lead length between the emulation header Vcap pin and the target Vcap pin. (As examples, when using long-pin DIP transition sockets or certain QFN transition sockets.)</td>
</tr>
</tbody>
</table>
Test points are available on this header to check the following:

<table>
<thead>
<tr>
<th>Test Point</th>
<th>Signal</th>
<th>Test Point</th>
<th>Signal</th>
<th>Pin</th>
<th>Jumper</th>
</tr>
</thead>
<tbody>
<tr>
<td>TP1</td>
<td>Vss</td>
<td>TP6</td>
<td>Vcap</td>
<td>RA0</td>
<td>J4</td>
</tr>
<tr>
<td>TP2</td>
<td>VDD</td>
<td>TP7</td>
<td>Vcap</td>
<td>RA5</td>
<td>J5</td>
</tr>
<tr>
<td>TP3</td>
<td>ICD Enable</td>
<td>TP8</td>
<td>Vcap</td>
<td>RA6</td>
<td>J6</td>
</tr>
<tr>
<td>TP4</td>
<td>VDD</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>TP5</td>
<td>Vss</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

AC244027 HEADER

Test points are available on this header to check the following:

<table>
<thead>
<tr>
<th>Test Point</th>
<th>Signal</th>
</tr>
</thead>
<tbody>
<tr>
<td>TP1</td>
<td>Vss</td>
</tr>
<tr>
<td>TP2</td>
<td>VDD</td>
</tr>
<tr>
<td>TP3</td>
<td>ICD Enable</td>
</tr>
<tr>
<td>TP4</td>
<td>VDD</td>
</tr>
<tr>
<td>TP5</td>
<td>Vss</td>
</tr>
</tbody>
</table>

Header Limitations

Sometimes a header device (-ICE/-ICD) has operational issues or errata. To determine if a device on a header has limitations, see your hardware tool documentation.

Header Dimensions

The following figure lists the dimensions for the debug headers. Dimensions are design values in inches.

If the length and/or width of the debug header is too large a footprint for the target board, consider using stand-offs, transition sockets or other extenders in the header connection socket to raise the header above the target.
FIGURE 3-11: DIMENSIONS – AC244026, AC244027

6-pin SIL Connector
(0.100 pin spacing)
See Appendix B. “Debug Header Connections” for details.

44-Pin TQFP Target Pin 1 is located on bottom side of header.

40-Pin DIP Target Pin 1 is located on bottom side of header.

28-Pin DIP Target Pin 1 is located on bottom side of header.

28
40

Mount for optional right angle socket.

44-Pin QFN Target Pin 1 is located on bottom side of header.

Top

0.380 Typical

0.062 Typical

0.165 Typical

0.335 Typical

Side

Dimensions are in inches
AC244033, AC244034

Header Identification

The AC number is used for ordering the Processor Extension Pak, which contains the debug header. However, this number is not on the header, as the board may be used for multiple headers by inserting different -ICE/-ICD devices. To identify these headers, use the following information.

<table>
<thead>
<tr>
<th>AC Number</th>
<th>-ICE/-ICD Device</th>
<th>Board Assembly Number</th>
</tr>
</thead>
<tbody>
<tr>
<td>AC244033</td>
<td>PIC18F14K22-ICE</td>
<td>02-02031</td>
</tr>
<tr>
<td>AC244034</td>
<td>PIC18LF14K22-ICE</td>
<td></td>
</tr>
</tbody>
</table>

Header Setup and Operation

For this header, there are no jumpers/switches. MPLAB X IDE will use its selected device to choose the correct device to emulate.

Header Limitations

Sometimes a header device (-ICE/-ICD) has operational issues or errata. To determine if a device on a header has limitations, see your hardware tool documentation.
Header Dimensions

The figure below lists the dimensions for the debug headers. Dimensions are design values in inches.

If the length and/or width of the debug header is too large a footprint for the target board, consider using stand-offs, transition sockets or other extenders in the header connection socket to raise the header above the target.

FIGURE 3-12: DIMENSIONS (20 PIN) – AC244033, AC244034

6-pin SIL Connector
(0.100 pin spacing)
See Appendix B. “Debug Header Connections” for details.

Target Pin 1 is located on bottom side of header.

ICE Device

Dimensions are in inches
Optional Debug Headers

AC244035, AC244036

Header Identification

The AC number is used for ordering the Processor Extension Pak, which contains the debug header. However, this number is not on the header, as the board may be used for multiple headers by inserting different -ICE/-ICD devices. To identify these headers, use the following information.

<table>
<thead>
<tr>
<th>AC Number</th>
<th>-ICE/-ICD Device</th>
<th>Board Assembly Number</th>
</tr>
</thead>
<tbody>
<tr>
<td>AC244035</td>
<td>PIC16F1939-ICE</td>
<td>02-02105</td>
</tr>
<tr>
<td>AC244036</td>
<td>PIC16LF1939-ICE</td>
<td></td>
</tr>
</tbody>
</table>

Header Setup and Operation

For this header, set up the jumpers as described below.

<table>
<thead>
<tr>
<th>Jumper</th>
<th>Setting</th>
<th>Function</th>
</tr>
</thead>
<tbody>
<tr>
<td>J2</td>
<td>Open</td>
<td>Disable weak ICE/MCLR pull-up resistor</td>
</tr>
<tr>
<td></td>
<td>Short</td>
<td>Enable weak ICE/MCLR pull-up resistor</td>
</tr>
<tr>
<td>J3</td>
<td>Open</td>
<td>Disable power LED indicator</td>
</tr>
<tr>
<td></td>
<td>Short</td>
<td>Enable power LED indicator</td>
</tr>
<tr>
<td>J4</td>
<td>Open</td>
<td>Use only target capacitance for VCAP (on RA0 pin)</td>
</tr>
<tr>
<td></td>
<td>Short</td>
<td>Use both on-board and target capacitance for VCAP (on RA0 pin)</td>
</tr>
<tr>
<td>J5</td>
<td>Open</td>
<td>Use only target capacitance for VCAP (on RA5 pin)</td>
</tr>
<tr>
<td></td>
<td>Short</td>
<td>Use both on-board and target capacitance for VCAP (on RA5 pin)</td>
</tr>
<tr>
<td>J6</td>
<td>Open</td>
<td>Use only target capacitance for VCAP (on RA6 pin)</td>
</tr>
<tr>
<td></td>
<td>Short</td>
<td>Use both on-board and target capacitance for VCAP (on RA6 pin)</td>
</tr>
</tbody>
</table>

Header Limitations

Sometimes a header device (-ICE/-ICD) has operational issues or errata. To determine if a device on a header has limitations, see your hardware tool documentation.
Header Dimensions

The figure below lists the dimensions for the debug header. Dimensions are design values in inches.

If the length and/or width of the debug header is too large a footprint for the target board, consider using stand-offs, transition sockets or other extenders in the header connection socket to raise the header above the target.

FIGURE 3-13: DIMENSIONS - AC244035, AC244036

-ICE Device

6-pin SIL Connector
(0.100 pin spacing)
See Appendix B. "Debug Header Connections" for details.

28-Pin DIP Target Pin 1 is located on bottom side of header.
40-Pin DIP Target Pin 1 is located on bottom side of header.

44-Pin QFN Target Pin 1 is located on bottom side of header.

44-Pin TQFP Target Pin 1 is located on bottom side of header.

28-Pin DIP Target Pin 1 is located on bottom side of header.

40-Pin DIP Target Pin 1 is located on bottom side of header.

Dimensions are in inches

Top

Side

Dimensions are in inches

0.345

0.710

2.575

0.380 Typical

0.165 Typical

0.335 Typical

0.062 Typical

0.145

0.445

0.710

0.840

0.800

2.190
AC244043, AC244044

Header Identification

The AC number is used for ordering the Processor Extension Pak, which contains the debug header. However, this number is not on the header, as the board may be used for multiple headers by inserting different -ICE/-ICD devices. To identify these headers, use the following information.

<table>
<thead>
<tr>
<th>AC Number</th>
<th>-ICE/-ICD Device</th>
<th>Board Assembly Number</th>
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<tbody>
<tr>
<td>AC244043</td>
<td>PIC16F1829-ICE</td>
<td>02-02208</td>
</tr>
<tr>
<td>AC244044</td>
<td>PIC16LF1829-ICE</td>
<td></td>
</tr>
</tbody>
</table>

Header Setup and Operation

For this header, there are no jumpers/switches. MPLAB X IDE will use its selected device to choose the correct device to emulate.

Header Limitations

Sometimes a header device (-ICE/-ICD) has operational issues or errata. To determine if a device on a header has limitations, see your hardware tool documentation.
Header Dimensions

The figure below lists the dimensions for the debug header. Dimensions are design values in inches.

If the length and/or width of the debug header is too large a footprint for the target board, consider using stand-offs, transition sockets or other extenders in the header connection socket to raise the header above the target.

FIGURE 3-14: DIMENSIONS - AC244043, AC244044

8-pin SIL Connector (0.100 pin spacing)
See Appendix B. “Debug Header Connections” for details.
AC244046, AC244047

Header Identification

The AC number is used for ordering the Processor Extension Pak, which contains the debug header. However, this number is not on the header, as the board may be used for multiple headers by inserting different -ICE/-ICD devices. To identify these headers, use the following information.

<table>
<thead>
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<th>AC Number</th>
<th>-ICE/-ICD Device</th>
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<td>AC244047</td>
<td>PIC16LF1847-ICE</td>
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</tr>
</tbody>
</table>

Header Setup and Operation

For this header, there are no jumpers/switches. MPLAB X IDE will use its selected device to choose the correct device to emulate.

Header Limitations

Sometimes a header device (-ICE/-ICD) has operational issues or errata. To determine if a device on a header has limitations, see your hardware tool documentation.
Header Dimensions

The figure below lists the dimensions for the debug header. Dimensions are design values in inches.

If the length and/or width of the debug header is too large a footprint for the target board, consider using stand-offs, transition sockets or other extenders in the header connection socket to raise the header above the target.

FIGURE 3-15: DIMENSIONS - AC244046, AC244047

---

6-pin SIL Connector (0.100 pin spacing)
See Appendix B, "Debug Header Connections" for details.
AC244048

Header Identification

The AC number is used for ordering the Processor Extension Pak, which contains the debug header. However, this number is not on the header, as the board may be used for multiple headers by inserting different -ICE/-ICD devices. To identify this header, use the following information.

<table>
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<th>AC Number</th>
<th>-ICE/-ICD Device</th>
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<td>AC244048</td>
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</table>

Header Setup and Operation

For these headers, there are no jumpers/switches. MPLAB X IDE will use its selected device to choose the correct device to emulate.

Header Limitations

Sometimes a header device (-ICE/-ICD) has operational issues or errata. To determine if a device on a header has limitations, see your hardware tool documentation.

Header Dimensions

The following figure lists the dimensions for the debug headers. Dimensions are design values in inches.

If the length and/or width of the debug header is too large a footprint for the target board, consider using stand-offs, transition sockets or other extenders in the header connection socket to raise the header above the target.
FIGURE 3-16: DIMENSIONS - AC244048

44-Pin TQFP Target Pin 1 is located on bottom side of header.

6-pin SIL Connector (0.100 pin spacing)
See Appendix B, "Debug Header Connections" for details.

Mount for optional right angle socket.

44-Pin QFN Target Pin 1 is located on bottom side of header.

28-Pin DIP Target Pin 1 is located on bottom side of header.

Top

Dimensions are in inches
AC244049, AC244050

Header Identification
The AC number is used for ordering the Processor Extension Pak, which contains the debug header. However, this number is not on the header, as the board may be used for multiple headers by inserting different -ICE/-ICD devices. To identify these headers, use the following information.

<table>
<thead>
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<th>AC Number</th>
<th>-ICE/-ICD Device</th>
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<td>AC244050</td>
<td>PIC12HV752-ICE</td>
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</table>

Header Setup and Operation
For these headers, there are no jumpers/switches. MPLAB X IDE will use its selected device to choose the correct device to emulate.

Header Limitations
Sometimes a header device (-ICE/-ICD) has operational issues or errata. To determine if a device on a header has limitations, see your hardware tool documentation.
Header Dimensions

The figure below lists the dimensions for the debug headers. Dimensions are design values in inches.

If the length and/or width of the debug header is too large a footprint for the target board, consider using stand-offs, transition sockets or other extenders in the header connection socket to raise the header above the target.

FIGURE 3-17: DIMENSIONS - AC244049, AC244050

6-pin SIL Connector
(0.100 pin spacing)
See Appendix B. “Debug Header Connections” for details.
Header Identification

The AC number is used for ordering the Processor Extension Pak, which contains the debug header. However, this number is not on the header, as the board may be used for multiple headers by inserting different -ICE/-ICD devices. To identify these headers, use the following information.

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<tr>
<th>AC Number</th>
<th>-ICE/-ICD Device</th>
<th>Board Assembly Number</th>
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<td>PIC16LF1459-ICE</td>
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</table>

Header Setup and Operation

For this header, there are no jumpers/switches. MPLAB X IDE will use its selected device to choose the correct device to emulate.

Header Limitations

Sometimes a header device (-ICE/-ICD) has operational issues or errata. To determine if a device on a header has limitations, see your hardware tool documentation.
Header Dimensions

The figure below lists the dimensions for the debug header. Dimensions are design values in inches.

If the length and/or width of the debug header is too large a footprint for the target board, consider using stand-offs, transition sockets or other extenders in the header connection socket to raise the header above the target.

FIGURE 3-18: DIMENSIONS – AC244053, AC224054

Target Pin 1 Located on Bottom side of Header

8-pin SIL Connector (0.100 pin spacing)
See Appendix B. “Debug Header Connections” for details.

ICE Device

0.165 Typical

Dimensions are in inches
AC244060

Header Identification

The AC number is used for ordering the Processor Extension Pak, which contains the debug header. However, this number is not on the header, as the board may be used for multiple headers by inserting different -ICE/-ICD devices. To identify this header, use the following information.

<table>
<thead>
<tr>
<th>AC Number</th>
<th>-ICE/-ICD Device</th>
<th>Board Assembly Number</th>
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<tr>
<td>AC244060</td>
<td>PIC16F753-ICE</td>
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</table>

Header Setup and Operation

For this header, there are no jumpers/switches. MPLAB X IDE will use its selected device to choose the correct device to emulate.

Header Limitations

Sometimes a header device (-ICE/-ICD) has operational issues or errata. To determine if a device on a header has limitations, see your hardware tool documentation.
Header Dimensions

The figure below lists the dimensions for the debug header. Dimensions are design values in inches.

If the length and/or width of the debug header is too large a footprint for the target board, consider using stand-offs, transition sockets or other extenders in the header connection socket to raise the header above the target.

**FIGURE 3-19: DIMENSIONS – AC244060**

6-pin SIL Connector (0.100 pin spacing)
See Appendix B. “Debug Header Connections” for details.

14-Pin DIP Target Pin 1 is located on bottom side of header.

Top

Side

Dimensions are in inches
Appendix A. Debug Header Target Footprints

A.1 INTRODUCTION

To connect a debug header directly to a target board (without the use of a transition socket) the following information will be helpful.

• DIP Device Footprints
• TQFP/PLCC Device Footprints

A.2 DIP DEVICE FOOTPRINTS

The DIP device adapter footprint shown below will accept adapter plugs like Samtec series APA plugs. These plugs can be soldered in place during development/emulation and eliminate the need for other sockets.

FIGURE A-20: DIP FOOTPRINT

DIP FOOTPRINT

UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES.
Drawing of DIP is 40-pin.

A.3 TQFP/PLCC DEVICE FOOTPRINTS

TQFP/PLCC device adapter footprints shown will accept board stackers like Samtec series DWM 0.050 Pitch Stackers. These stackers can be soldered in place during development/emulation and eliminate the need for other sockets.

FIGURE A-21: SINGLE-ROW TQFP/PLCC FOOTPRINT

TQFP/PLCC FOOTPRINT

UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES.
Drawing of device is 44-pin TQFP/PLCC.
Header pin-out matches the PLCC package. PLCC will map to TQFP as follows:

- Header to 44-pin TQFP – one-to-one mapping.
- Header to 64-pin TQFP – see Figure A-23 for mapping.
- Header to 80-pin TQFP – see Figure A-24 for mapping.
- Header to 100-pin TQFP – one-to-one mapping.

FIGURE A-23: HEADER TO 64-PIN TQFP

NC = No Connection
FIGURE A-24: HEADER TO 80-PIN TQFP

NC = No Connection
B.1 INTRODUCTION

The following types of debug header are described here. Information on connecting development tools to the headers is presented here, as well.

- 6-Pin Modular Connector
- 8-Pin SIL Connector
- 6-Pin SIL Connector
- SIL Optional Connection
- Modular-to-SIL Adapter
- Ordering Information

B.2 6-PIN MODULAR CONNECTOR

Debug headers with 6-pin modular (RJ-11/ICSP) connectors can connect directly to the following tools:

- MPLAB REAL ICE in-circuit emulator (Standard Driver Board)
- MPLAB ICD 3

FIGURE B-1: MODULAR CONNECTION
B.3 8-PIN SIL CONNECTOR

Debug headers with 8-pin Single In-Line (SIL) connectors are compatible with the tools listed below.

**PICkit 3 Programmer/Debug Express**

The 6-pin socket of the PICkit 3 may be connected to the 8 header pins by removing the two DAT and CLK pins. However, this may compromise future use of these pins/functions with other tools.

**FIGURE B-2: 8-PIN SIL CONNECTION TO A PICKIT**

---

**MPLAB ICD 3 In-Circuit Debugger**

The 6-pin modular cable attached to the MPLAB ICD 3 may be connected to the 8 header pins through the **Modular-to-SIL Adapter**.

**MPLAB REAL ICE In-Circuit Emulator**

The 6-pin modular cable attached to the Standard Driver Board may be connected to the 8 header pins through the **Modular-to-SIL Adapter**. No SPI trace is available with this connection because of the loss of the DAT and CLK pins.

The 8-pin socket of the High Speed Driver Board or optional Isolation Unit may be connected directly to the 8 header pins. Be sure to line up pin 1 on the board with pin 1 on the header.

**FIGURE B-3: 8-PIN SIL CONNECTION TO AN EMULATOR**
B.4 6-PIN SIL CONNECTOR

Debug headers with 6-pin SIL connectors are compatible with the tools listed below.

**PICkit 3 Programmer/Debug Express**

The 6-pin socket of the PICkit 3 may be directly connected to the 6 header pins. Be sure to line up pin 1 on the PICkit with pin 1 on the header.

**MPLAB ICD 3 In-Circuit Debugger**

The 6-pin modular cable attached to the MPLAB ICD 3 may be connected to the 6 header pins through the Modular-to-SIL Adapter.

**MPLAB REAL ICE In-Circuit Emulator**

The 6-pin modular cable attached to the Standard Driver Board may be connected to the 6 header pins through the Modular-to-SIL Adapter. No SPI trace is available with this connection because of the loss of the DAT and CLK pins.

The 8-pin socket of the High Speed Driver Board or optional Isolation Unit may be connected directly to the 6 header pins. Be sure to line up pin 1 on the board with pin 1 on the header.

**Note:** No SPI trace is possible in this case because of the loss of DAT and CLK pins. However, if the device supports SPI, two additional header pins can be attached to add this functionality.
B.5 SIL OPTIONAL CONNECTION

Debug headers with 6- and 8-pin SIL connectors have an additional unpopulated connector available for customer use. This connector has the same pinout as the SIL connector. Solder wires to access individual pins or attach an entire vertical connector.

FIGURE B-6: SIL OPTIONAL CONNECTION

B.6 MODULAR-TO-SIL ADAPTER

To adapt a 6-pin modular connector to an 8-pin SIL (Single In-Line) connector, you can use this adapter. You can also use this adapter for a 6-pin modular connector to an 6-pin SIL connector. In either case, line up pin 1 of J1 with pin 1 of the 6- or 8-pin header connector.

FIGURE B-7: MODULAR-TO-SIL ADAPTER CONNECTION
B.7 ORDERING INFORMATION

To order the development tools and other hardware shown here, please refer to the table below.

**TABLE B-1: MICROCHIP HARDWARE ORDERING NUMBERS**

<table>
<thead>
<tr>
<th>Hardware</th>
<th>Order #</th>
</tr>
</thead>
<tbody>
<tr>
<td>MPLAB REAL ICE in-circuit emulator (Standard Communication)</td>
<td>DV244005</td>
</tr>
<tr>
<td>MPLAB REAL ICE in-circuit emulator (High-Speed Communication) - Performance Pak</td>
<td>AC244002</td>
</tr>
<tr>
<td>MPLAB REAL ICE Isolation Unit (works with High-Speed Communication)</td>
<td>AC244005</td>
</tr>
<tr>
<td>MPLAB ICD 3</td>
<td>DV164035</td>
</tr>
<tr>
<td>PICkit 3 Debug Express</td>
<td>DV164131</td>
</tr>
<tr>
<td>Modular-to-SIL Adapter</td>
<td>AC164110</td>
</tr>
</tbody>
</table>
APPENDIX C: REVISION HISTORY

C.1 Revision N (February 2006)
- Added Appendix A: Revision History
- Updated document to reflect support of additional tools
- Additional minor corrections throughout document text

C.2 Revision P (September 2007)
- Updated document to reflect support of additional tools
- Additional minor corrections throughout document text

C.3 Revision Q (December 2008)
- Added limitations to header setup sections as needed.
- Changed “ICD Headers” and “ICE Headers” to “Required Headers” and “Optional Headers” and move sections as necessary.
- Rearranged sections to organize by header (AC) number.

C.4 Revision R (April 2009)
- Added board dimensions
- Removed header pinouts
- Added board identification info
- Added “why use a header” section
- Added footprint appendix
- Changed MPLAB ICD 2 and MPLAB ICD 3 references to generic debug tool
- Added MPLAB REAL ICE in-circuit emulator and MPLAB ICD 3 as programmers

C.5 Revision S (July 2010)
- Added AC244028
- Added Header Connections chapter
- Added AC244033, AC244034
- Moved limitations to common Limitations file and added small section referencing Help files
- Added PIC12F617 to AC162083

C.6 Revision T (February 2012)
- Added AC244043 and AC244044 and associated devices
- Removed Header Setup and Operation for AC244045

C.7 Revision U (June 2012)
- Name changed from “Debug Header Specification” to “Processor Extension Pak & Header Specification”.
- “Processor Extension Pak and Header Defined” section added.
- “MPLAB IDE and MPLAB X IDE Use with Headers” section added.

C.8 Revision V (September 2015)
- Removed references to MPLAB IDE v8 and tools supported only on that IDE. Also removed references to PICkit 2.
- Numbering added to chapters.
- Chapter 1. “PEP and Debug Header Overview” - reorganized for better information flow.
- Chapter 2. “Required Debug Headers” - Added AC244061, AC244062.
- Chapter 3. “Optional Debug Headers” - Added AC244049, AC244059, AC244060.

C.9 Revision W (November 2015)
Chapter 1. “PEP and Debug Header Overview” - corrected typo in Section 1.3, and added 2 links.
PEP AND DEBUG HEADER
SPECIFICATION

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