INTRODUCTION

This application note describes ways to reduce system current consumption with the use of the Ultra Low-power Wake-up (ULPWU) module. The PIC16F684 and PIC16F88X are examples of devices with this feature.

The primary use of this module is as an ULPWU timer, but its functionality can be expanded to function as a temperature sensor and/or a low-voltage detector. The main and expanded functions of this module are explained in this document.

Many low-power applications require that the microprocessor wake-up from a Sleep state on a periodic basis to check the status of some signal. It can then react based on a measurement of that signal and go back to Sleep until the next timed wake-up. This is a widely used method for reducing overall system current consumption. These types of applications require a low-power periodic wake-up and can be accomplished by activating a low-power timer prior to placing the device in a Sleep mode. Upon rollover, the timer interrupt can then wake-up the part after some predefined period. A 32 kHz crystal timer used on one of the secondary clock sources is very popular if accuracy is required. Some parts also have dedicated internal low-power, low-frequency oscillators that can be used.

One solution for a lower current periodic wake-up timer is a simple RC timer that can be charged prior to Sleep and left to slowly discharge. A change in state event can be used to wake the part when the RC voltage reaches the digital input threshold voltage. This sounds ideal, but the problem is that a normal digital-input structure consumes high-crowbar currents when a slowly changing voltage is applied to it. The digital-input structure will consume a few hundred micro amps when driven by an analog voltage that is not close to the rail voltages (Vss and Vdd). To combat these high-crowbar currents, Microchip has introduced an ULPWU module, which provides an analog input that can be used to implement a RC timer. The basic module block diagram is shown in Figure 1.

FIGURE 1: ULTRA LOW-POWER WAKE-UP PIN DIAGRAM(1)

Note 1: RA0 cannot be read as a digital pin when ULPWU is enabled.
The module operates as a low-power analog comparator that compares the voltage on the external capacitor \( C \) to a reference \( V_{IL} \). The module generates an event output when the analog comparator changes state. The change in state event can generate an interrupt-on-change. The module provides a very weak current source to discharge the external capacitor in a controlled manner. The code in Example 1 for PIC16F684 initializes the module, charges the capacitor, enables the module, and then goes to Sleep, waiting for an interrupt-on-change.

**EXAMPLE 1: ULPWU CODE FOR THE PIC16F684**

```
BANKSEL PORTA ; Bank 0
BSF PORTA, 0 ; Set RA0 data latch
MOVLW H'7' ; Turn off
MOVWF CMCON0 ; comparators
BANKSEL ANSEL ; Bank 1
BCF ANSEL, 0 ; RA0 to digital I/O
BCF TRISA, 0 ; Output high to
CALL CapDelay ; charge capacitor
BSF PCON, ULPWUE ; Enable ULP Wake-Up
BSF IOCA, 0 ; Select RA0 IOC
BSF TRISA, 0 ; RA0 to input
MOVLW B'10001000' ; Enable interrupt
MOVF INTCON ; and clear flag
SLEEP ; Wait for IOC
NOP
```

The code in Example 2 for PIC16F88X devices charges the external capacitor, sets up the module and goes to Sleep, waiting for the ULPWU interrupt. The interrupt is level triggered and, if global interrupts are enabled, the Interrupt Service Routine (ISR) must disable either the ULPWU interrupt enable or the ULPWU module to clear the ULPWU interrupt flag and charge the external cap.

**EXAMPLE 2: ULPWU CODE FOR THE PIC16F88X**

```
BANKSEL PORTA ; Bank 0
BSF PORTA, 0 ; Set RA0 data latch
BANKSEL ANSEL ;
BCF ANSEL, 0 ; RA0 to digital I/O
BCF TRISA, 0 ; Output high to
CALL CapDelay ; charge capacitor
BANKSEL PIR2 ;
BCF PIR2, ULPWUIF ; Clear flag
BANKSEL PCON ;
BSF PCON, ULPWUE ; Enable ULP Wake-up
BSF TRISA, 0 ; RA0 to input
BSF PIE2, ULPWUIE ; Enable interrupt
MOVLW B'11000000' ; Enable peripheral interrupt
MOVF INTCON ;
SLEEP ; Wait for interrupt
NOP
```

The trip voltage \( V_{IL} \) and the sink current \( I_{SINK} \) are basically independent of \( V_{DD} \), but are sensitive to temperature and process variations. Data for the module is given in Table 1.

From the data in Table 1, it becomes clear that the variation in module parameters would limit the overall accuracy of the timer, when used as in Figure 1. The wake-up period can vary by as much as 30% between modules. For a large number of applications, it is acceptable to have a large variation in the wake-up period and thus, the module’s accuracy is acceptable.

**TABLE 1: MODULE DATA**

<table>
<thead>
<tr>
<th>Temperature</th>
<th>( V_{IL} (\text{VDC}) )</th>
<th>( I_{SINK} (\text{nA}) )</th>
</tr>
</thead>
<tbody>
<tr>
<td>-40°C</td>
<td>Min 0.58 104</td>
<td>Typ 0.69 113</td>
</tr>
<tr>
<td></td>
<td>Max 0.81 131</td>
<td></td>
</tr>
<tr>
<td>25°C</td>
<td>Min 0.48 121</td>
<td>Typ 0.58 135</td>
</tr>
<tr>
<td></td>
<td>Max 0.69 158</td>
<td></td>
</tr>
<tr>
<td>85°C</td>
<td>Min 0.38 130</td>
<td>Typ 0.48 145</td>
</tr>
<tr>
<td></td>
<td>Max 0.58 169</td>
<td></td>
</tr>
<tr>
<td>125°C</td>
<td>Min 0.30 142</td>
<td>Typ 0.40 157</td>
</tr>
<tr>
<td></td>
<td>Max 0.49 183</td>
<td></td>
</tr>
</tbody>
</table>

* Example data not characterized or tested

The module, when enabled, will add between 75 nA and 160 nA to the microprocessor’s Sleep current, depending on process variations, temperature and voltage. The total expected Sleep current with the ULPWU module enabled should be only a few hundred nA for the PIC16F684 and PIC16F88X devices, since the Sleep current is typically 1 nA with all peripherals disabled.

The average system current consumption will be higher due to the energy required to charge the capacitor and the energy consumed to execute code between Sleep periods. The time between Sleep periods and active duty cycle of use will largely dictate the overall current consumption. A typical smoke detector or Tire Pressure Monitoring (TPM) system with sub 1 \( \mu \)A current consumption can be achieved.
MODULE APPLICATIONS

The ULPWU module’s accuracy and functionality can be improved by using it as a programmable timer or using some additional external components. This includes a programmable low-voltage detect and/or a temperature sensor. The following sections will briefly explain these functions.

Basic Timer

Although the operation of the basic wake-up timer has been discussed, there are more aspects to consider. Figure 2 shows the addition of a series resistor when compared to Figure 1. The resistor $R_1$ is added if $C_1$ is larger than 50 pF. This is done to reduce the peak current drawn from RA0 while charging $C_1$. For larger capacitors, Equation 1 gives the peak charge current drawn from RA0. The maximum allowable current drawn from pin 1 is 25 mA. A resistor of 200 ohm is sufficient for 5-volt supply voltages and large capacitors.

**FIGURE 2: SERIAL RESISTOR**

![Serial Resistor Diagram]

**EQUATION 1:**

$$I_{PEAK} = \frac{V_{DD}}{R_1} \text{ for } C_1 >> 50 \text{ pF}$$

$$I_{PEAK} = \text{peak charge current}$$

Equation 2 gives the discharge period. $V_0$ is the initial capacitor voltage and will be the same as $V_{DD}$, if the capacitor is allowed to fully charge prior to starting the discharge process.

**EQUATION 2:**

$$T_{DISCHARGE} = \frac{(V_0 - V_{IL}) \cdot C}{I_{SINK} + I_{LEAKAGE}}$$

$T_{DISCHARGE} = \text{discharge period}$

$V_0 = \text{initial capacitor voltage}$

$V_{IL} = \text{trip voltage}$

$I_{SINK} = \text{sink current}$

$I_{LEAKAGE} = \text{capacitors internal leakage current}$

The discharge period is about 30 ms for a 1 nF capacitor, a $V_0$ of 5 Vdc with a current sink of 140 nA, and $V_{IL}$ of 0.6 Vdc. The internal current sink is fairly constant with voltage, assuming the voltage on the capacitor is $V_{IL}$ or more. This results in a near linear voltage discharge of the capacitor over time. Keep in mind that the weak current sink is equivalent to very high-impedance of several tens of mega ohms. Such a high-impedance discharge system is very sensitive. Care must be given to layout, the influence of moisture, and the capacitor’s self-discharge impedance.

To minimize noise and moisture effects, it is advisable to keep trace lengths short by placing the discharge capacitor close to the AN0 pin. Also, note that capacitors have some internal leakage that will shorten the discharge period. Different capacitors have different self-discharge characteristics that will become important, especially if long discharge periods are required. Some electrolytic capacitors have fairly high self-discharge rates that are temperature sensitive.

Use of External Components

For harsh noise and moisture conditions, the stability of the ULPWU module can be improved by adding an additional discharge resistor $R_2$, as in Figure 3. The voltage discharge on $C_1$, due to $R_2$, will follow Equation 3, if the current through $R_2$ is large compared to the discharge current $I_{SINK}$. Thus, the discharge period can be derived as in Equation 4.

**FIGURE 3: DISCHARGE RESISTOR**

![Discharge Resistor Diagram]

**EQUATION 3:**

$$V(T) = V_0 \cdot e^{-\frac{T}{C_1 R_2}}$$

$V(T) = \text{voltage across capacitor}$

$V_0 = \text{initial capacitor voltage}$

$T = \text{time}$
**Calibrated Timer**

The following section explains how the accuracy of the basic timer can be improved by controlling the charge period. The discharge period for both implementations shown in Figures 2 and 3 are dependent on $V_O$, $C_1$, $V_{IL}$ and $I_{SINK}$ or $R_2$. These parameters depend on process variations, temperature effects, usage and more. A software calibrated Sleep timer will compensate for some of these variations by controlling $V_O$. Timing the charge period $T_{DISCHARGE}$ through $R_1$ allows control over the voltage on $C_1$ at the start of the Sleep period $V_O$. The discharge period $T_{DISCHARGE}$ is timed against the main clock source while the part is awake, then the charge period can be adjusted based on the $T_{DISCHARGE}$ error. This process is repeated until the desired accuracy is obtained. Repeat the calibration process after a fixed amount of normal Sleep periods, to maintain accuracy over time.

Pay close attention to the residual charge across $C_1$ at the start of the charge period. There may be charge left in $C_1$, depending on $V_{IL}$ and whether or not the ULPWU module was disabled, and whether RA0 turned into an analog input, digital input or digital output. One approach is to fully discharge $C_1$ before starting the charge process. This approach increases accuracy, but will increase the overall current consumption.

The final capacitor voltage $V_O$, when charging $C_1$ through $R_1$, is given by Equation 5. The residual voltage across $C_1$ at the beginning of the charge period is represented by $V_{RES}$ and the charge period is $T_{CHARGE}$.

**Equation 4:**

$$T_{DISCHARGE} = C_1 R_2 \ln \left( \frac{V_O}{V_{IL}} \right)$$

$T_{DISCHARGE}$ = charge period

$V_O$ = initial capacitor voltage

$V_{IL}$ = trip voltage

**Temperature Sensor**

This section explains how to implement a temperature sensor that gives a reading relative to the standard temperature at which calibration was completed. The module parameters $V_{IL}$ and $I_{SINK}$ are dependent on temperature and process variations. The process dependent component must be identified in order to calculate the temperature from later measurements of $V_{IL}$ and $I_{SINK}$. The process variation can be measured when the device is first turned on under controlled conditions such as at final product testing. These standard measured values can be stored in EEPROM and used for future reference.

To measure $V_{IL}$, sample the voltage across $C_1$ with the A/D converter after the output of the ULPWU module changes the status of bit ‘0’ on PORTA. The sampled voltage will be referenced to the A/D converter reference, which can be $V_{DD}$ or an external voltage reference. $V_{IL}$ has a negative temperature coefficient and is approximately -1.25 mV/°C. $V_{IL}$ is calculated by using the method described in Section “Use of External Components”.

The sink current $I_{SINK}$ is measured under standard conditions by using Equation 2 and has a positive temperature coefficient of approx. 140 pA/°C. The discharge time $T_{DISCHARGE}$ is a function of $V_O$, $V_{IL}$ and temperature. Under standard conditions, $V_O$ and temperature are controlled and $V_{IL}$ is measured. From this, calculate the standard process dependent value for $I_{SINK}$.

**Note:** The accuracy of the measurements is dependent on $V_O$, which can be $V_{DD}$, and the source for the A/D converter, which may or may not be $V_{DD}$. The method described in Section “Use of External Components” to calculate $V_{IL}$ without an A/D is also dependent on a known value for $V_O$ or $V_{DD}$.

**Equation 5:**

$$V_O = V_{RES} + (V_{DD} - V_{RES}) \left[ 1 - e^{-\frac{T_{CHARGE}}{C_1 R_1}} \right]$$

$T_{CHARGE}$ = charge period

$V_O$ = final capacitor voltage

$V_{RES}$ = residual voltage
Equations 7 and 8 are used to calculate temperature variation from the standard temperature using the measured or calculated values for ISINK and VIL.

Note 1: The result is dependent on VDD or VO. The temperature dependency of VIL is linear with temperature, but ISINK has a significant second order term that is not shown. The second order term for ISINK can be ignored if the temperature deviation is relatively small.

Note 2: The data is preliminary and will be updated after full characterization is completed. The values ISTANDARD and VSTANDARD are the process dependent values for ISINK and VIL, as measured under standard conditions and stored in EEPROM.

Programmable Low-voltage Detect

VDD can be calculated using the ULPWU module in two basic ways; both methods are temperature dependent and based on the standard values for VIL and ISINK, as discussed in Section “Temperature Sensor”. The method is fairly accurate for applications where the system is subjected to small temperature variations. Refer to Section “Temperature Sensing and Programmable Low-voltage Detect” for applications where both VDD and temperature need to be measured across a large range.

INTERNAL CURRENT SINK DISCHARGE METHOD

This method uses the setup as in Figure 2 by measuring TDISCHARGE, while keeping the part active and measuring it against the main clock source. Before measuring TDISCHARGE, make sure that C1 is fully charged to VDD by allowing a long enough charge period. Then, use Equation 9 to calculate VO or VDD.

\[
\Delta T \approx \frac{V_{IL} - V_{STANDARD}}{-1.25 \times 10^{-3}}
\]

\[\Delta T = \text{temperature deviation} \]

\[V_{STANDARD} = \text{standard voltage} \]

\[V_{IL} = \text{trip voltage} \]

\[\Delta T = \text{temperature deviation} \]

\[ISINK = \text{sink current} \]

\[V_{STANDARD} = \text{standard voltage} \]

\[V_{DD} \approx VO = V_{IL} + \frac{T_{DISCHARGE} \cdot ISINK}{C_1} \]

\[V_{DD} = \text{total capacitor voltage} \]

\[V_{IL} = \text{trip voltage} \]

\[ISINK = \text{sink current} \]

\[T_{DISCHARGE} = \text{discharge period} \]

\[V_{DD} \approx \frac{V_{DD} - VO}{V_{STANDARD} - V_{STANDARD}} \approx 1.25 \times 10^{-3} \Delta T \]

The accuracy of the calculated VDD is dependent on VIL, TDISCHARGE, C1 and ISINK. Interestingly, VIL has a negative temperature coefficient while ISINK has a positive temperature coefficient, which reduces the temperature dependency.

It is still possible to use this method if R2 is required, as shown in Figure 3. VO or VDD is now calculated using Equation 10, as most of the discharge is through R2. Using this method, R2 is more accurate and, for the most part, independent of temperature and process variations.

Connecting R2 through an I/O controlled MOSFET provides a means for disconnecting R2 from ground, as shown in Figure 4. The additional I/O enables the MOSFET when R2 is needed.

\[V_{O} = \left(\frac{T_{DISCHARGE} \cdot ISINK}{C_1}\right) + V_{IL} \]

\[V_{O} = \text{Total Capacitor Voltage} \]

\[V_{IL} = \text{Trip Voltage} \]

\[T_{DISCHARGE} = \text{Discharge Period} \]

\[ISINK = \text{Sink Current} \]
FIGURE 4: R₂ TO I/O

VIL CHARGE METHOD
This method uses the same setup as illustrated in Figure 3. This method is applicable if R₁ is much smaller than R₂. Again, the capacitor fully charges to VDD and the TDISCHARGE is measured while the part is still active. Equation 9 can be used to calculate V₀ or VDD, but note that the result is a multiple of VIL, which is temperature sensitive.

TEMPERATURE SENSING AND PROGRAMMABLE LOW-VOLTAGE DETECT

Section “Temperature Sensor” of this application note explains a simple method to measure temperature. Clearly, the accuracy of the result is dependent on knowing the VDD and the process dependent variation of the variable. Similarly, Section “Programmable Low-voltage Detect” explains how to calculate VDD, but the result depends on temperature and the process variation.

The accuracy of measuring the interdependent values VDD and temperature is greatly improved by knowing the standard values ISTD and VSTD, as explained in Section “Temperature Sensor”. The deviation of the measured unit from the standard value can then be used in an iterative process to calculate VDD and temperature. The following sequence can be followed (see Figure 5):

1. Calculate V₀ or VDD using Equation 8, assuming standard temperature, VIL = VSTD and ISINK = ISTD. The discharge period TDISCHARGE is measured against the main clock source, while the device is still active. Alternatively, using Equation 9 is less accurate.

2. Use the resulting VDD to measure VIL with the A/D converter, as explained in Section “Temperature Sensor”. Alternatively, VIL can be calculated using Equations 2 or 3.

3. Use the resulting VIL to calculate the temperature with Equation 6.

4. Save the Step 1 iteration values for VDD and temperature in VDDₙ and ΔTₙ, where n is the iteration step number.

5. Calculate ISINKₙ using Equation 7 with ΔTₙ.

6. Calculate VILₙ using Equation 6 with ΔTₙ.

7. Calculate VDDₙ with Equation 8, using the discharge period TDISCHARGE from the Step 1, or use Equation 9.

8. Use VOₙ to measure VILₙ, with the A/D converter, or calculate VIL using Equations 2 or 3.

9. With VILₙ, use Equation 6 to calculate the temperature ΔTₙ.

10. Store the values for VDDₙ and ΔTₙ.

11. Increment n and go to Step 5, until desired n is reached.

The accuracy of the process can be evaluated by using the alternative methods for specific iterations. In addition, use the EEPROM write time as a temperature sensor for improving the accuracy of Step 1. The EEPROM write time is dependent on temperature and the variation from a standard-measured time can be used to calculate temperature.

CONCLUSION

The ULPWU module is a flexible module with unmatched current consumption that enables the designer to implement not only a wake-up timer, but also a low-cost PLVD (Programmable Low-voltage Detect) and temperature sensing functions. The module is especially attractive in lithium and other battery applications where very low Sleep currents are required.
FIGURE 5: CALCULATING VDD AND TEMPERATURE BLOCK DIAGRAM

Step 1
Find \( V_o (V_{O_H}) \) \(^1,2\)

\( \Delta T \) measurement

Step 2
Find \( V_L \) w/A/D converter \(^3\)

Voo measurement

Step 3
Find Temperature \(^4\)

VIL measurement

Step 4
Iteration Values/Step Numbers
(Voo\(_n\) and \( \Delta T_n \)) \(^5\)

Step 5
Find \( ISINK_n \) \(^6\)

Step 6
Find \( V_{IL-n} \) \(^7\)

Step 7
Find \( VDD_n \) \(^8\)

Step 8
Find \( VDD_{-n} \) \(^9\)

Step 9
Find \( \Delta T_n \) \(^10\)

Step 10
Store Values \( VDD_n \) and \( \Delta T_n \)

Step 11
Increment \( n \)/repeat cycle \(^{11}\)

Desired \( n \) reached?

Note 1: Use Equation 8, assuming standard temperature; \( VIL = V_{STANDARD} \); \( ISINK = IS_{STANDARD} \).
2: Measure \( TDISCHARGE \) against the main clock source while device is still active. Using Equation 9 as an alternative is less accurate.
3: See Section “Temperature Sensor”, using \( VDD \) from Step 1 to measure \( V_L \) with A/D converter. Alternatively, Equations 2 and 3 can be used.
4: Use Equation 6 w/\( VIL \) from Step 2.
5: Use iteration values for \( VDD \) and temperature from Step 1 as \( VDD_n \) and \( \Delta T_n \) where \( n \) is the iteration step number.
6: Use Equation 7 with \( \Delta T_n \).
7: Calculate \( VIL_{-n} \) using Equation 6 with \( \Delta T_n \).
8: Use Equation 8, using \( TDISCHARGE \) from Step 1 or use Equation 9.
9: Use \( VDD_{-n} \) to measure \( VIL_{-n} \) w/ the A/D converter or calculate \( VIL \) using Equations 2 or 3.
10: With \( VIL_{-n} \), use Equation 6 to calculate the \( \Delta T_{-n} \).
11: Increment \( n \) and go to Step 5, until desired \( n \) is reached.
Note the following details of the code protection feature on Microchip devices:

- Microchip products meet the specification contained in their particular Microchip Data Sheet.
- Microchip believes that its family of products is one of the most secure families of its kind on the market today, when used in the intended manner and under normal conditions.
- There are dishonest and possibly illegal methods used to breach the code protection feature. All of these methods, to our knowledge, require using the Microchip products in a manner outside the operating specifications contained in Microchip’s Data Sheets. Most likely, the person doing so is engaged in theft of intellectual property.
- Microchip is willing to work with the customer who is concerned about the integrity of their code.
- Neither Microchip nor any other semiconductor manufacturer can guarantee the security of their code. Code protection does not mean that we are guaranteeing the product as “unbreakable.”

Code protection is constantly evolving. We at Microchip are committed to continuously improving the code protection features of our products. Attempts to break Microchip’s code protection feature may be a violation of the Digital Millennium Copyright Act. If such acts allow unauthorized access to your software or other copyrighted work, you may have a right to sue for relief under that Act.

Information contained in this publication regarding device applications and the like is provided only for your convenience and may be superseded by updates. It is your responsibility to ensure that your application meets with your specifications. MICROCHIP MAKES NO REPRESENTATIONS OR WARRANTIES OF ANY KIND WHETHER EXPRESS OR IMPLIED, WRITTEN OR ORAL, STATUTORY OR OTHERWISE, RELATED TO THE INFORMATION, INCLUDING BUT NOT LIMITED TO ITS CONDITION, QUALITY, PERFORMANCE, MERCHANTABILITY OR FITNESS FOR PURPOSE. Microchip disclaims all liability arising from this information and its use. Use of Microchip devices in life support and/or safety applications is entirely at the buyer’s risk, and the buyer agrees to defend, indemnify and hold harmless Microchip from any and all damages, claims, suits, or expenses resulting from such use. No licenses are conveyed, implicitly or otherwise, under any Microchip intellectual property rights.

Trademarks
The Microchip name and logo, the Microchip logo, Accuron, dsPIC, KeeloQ, KeeloQ logo, MPLAB, PIC, PICmicro, PICSTART, PRO MATE, rPIC and SmartShunt are registered trademarks of Microchip Technology Incorporated in the U.S.A. and other countries.
FilterLab, Linear Active Thermistor, MXDEV, MXLAB, SEEVAL, SmartSensor and The Embedded Control Solutions Company are registered trademarks of Microchip Technology Incorporated in the U.S.A.
Analog-for-the-Digital Age, Application Maestro, CodeGuard, dsPICDEM, dsPICDEM.net, dsPICworks, dsSPEAK, ECAN, ECONOMONITOR, FanSense, In-Circuit Serial Programming, ICSP, ICEPIC, Mindi, MiWi, MPASM, MPLAB Certified logo, MPLIB, MPLINK, mTouch, PICkit, PICDEM, PICDEM.net, PICtail, PICtail logo, PowerCal, PowerInfo, PowerMate, PowerTool, REAL ICE, rFLAB, Select Mode, Total Endurance, UNI/O, WiperLock and ZENA are trademarks of Microchip Technology Incorporated in the U.S.A. and other countries.
SQTP is a service mark of Microchip Technology Incorporated in the U.S.A.
All other trademarks mentioned herein are property of their respective companies.
© 2008, Microchip Technology Incorporated, Printed in the U.S.A., All Rights Reserved.
Printed on recycled paper.

Microchip received ISO/TS-16949:2002 certification for its worldwide headquarters, design and wafer fabrication facilities in Chandler and Tempe, Arizona; Gresham, Oregon and design centers in California and India. The Company’s quality system processes and procedures are for its PIC® MCUs and dsPIC® DSCs, KezLo® code hopping devices, Serial EEPROMs, microperipherals, nonvolatile memory and analog products. In addition, Microchip’s quality system for the design and manufacture of development systems is ISO 9001:2000 certified.